INSTRUCTION MANUAL AUDIO GENERATOR Model AG-51



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WARNING

This instrument must be used with a 3-prong Ugrounded receptacle outlet. Failure to use a grounded outlet may result in improper operation or safety hazard. AUDIO GENERATOR MODEL AG-51 INSTRUCTION MANUAL



POTOMAC INSTRUMENTS INC. 932 Philadelphia Avenue Silver Spring, Maryland 20910 (301) 589-2662

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SECTION 1 GENERAL DESCRIPTION

1.1 FUNCTION

The Model AG-51 Audio Generator furnishes audio signals from +20 dBm to -79.9 dBm* over the frequency range of 20 Hz to 200 kHz to a 600-ohm load. At a 150-ohm load, the audio signal levels are 0 dBm to -99.9 dBm. The maximum output level is monitored and can be verified by a built-in test.

1.2 ELECTRICAL CHARACTERISTICS

The Model AG-51 generates low distortion sine wave signals from 20 Hz to 200 kHz in four decade ranges. Frequency of the output signal is indicated by a calibrated dial and a range multiplier. Calibration accuracy is better than $\pm 3\%$. It also generates an intermodulation distortion test signal of 60 Hz and 7 kHz mixed in a 4:1 ratio. Additionally, it generates a fixed sine wave frequency of 3.15 kHz for use in wow and flutter measurement. The output attenuator is calibrated in 10, 1 and 0.1 decibel steps. When the AG-51 is connected to a 600-ohm resistive load, the maximum power output is +20 dBm* which may be verified by the built-in test feature.

Separate left and right channel outputs are provided, with switch-selected in-phase, inversephase, left-only and right-only output signals to facilitate a variety of stereo broadcast system performance measurements.

1.3 SPECIFICATIONS

Frequency Range:	20 Hz to 200 kHz in four decade ranges.
Outputs:	LEFT only, RIGHT only, LEFT and RIGHT in phase (L&R), or LEFT and RIGHT 180 ^o out of phase (L-R); switch selected IM composite 60 Hz and 7 kHz @ 4:1 ratio (SMPTE standard) 3.15 kHz fixed wow & flutter signal (IEEE Standard 193-1971)
Output Impedance:	
Unbalanced:	150 ohms or 600 ohms; switch selected
Fully balanced:	150 ohms or 600 ohms; switch selected
Output Level:	(No Attenuation)
Sine Wave Signals:	+20 dBm* (7.75V) across 600 ohm load, 15.5V open circuit 0 dBm (.387V) across 150 ohm load, 0.774V open circuit
IM Signal:	Peak-to-peak voltage of composite waveform is equal to peak-to- peak voltage of +20 dBm sine wave across 600 ohm load, 0 dB sine wave across 150 ohm load.
Output Level Accuracy:	20 Hz - 100 kHz, ±0.2 dB
	100 kHz - 200 kHz, ±0.5 dB

*Units with serial numbers 133 and below have a maximum output level of +18 dBm (6.15V RMS) and and minimum output level of -81.9 dBm.

1.3 SPECIFICATIONS (Cont.)

Attenuator Range:	0 to 99.9 dB in 0.1 dB steps	
Attenuator Accuracy: 0 to 10 dB: > 10 dB:	±1.5% of attenuation in dB ±0.2 dB (max.)	
Intrinsic Distortion*:		
Harmonic 50 Hz to 7.5 kHz 20 Hz to 20 kHz	Low Distortion < .05% < .08%	Fast Response < 1% < 2%
Intermodulation Incidental FM (3.15 kHz)). > 0 >	03% .01%
Hum and Noise:	> 80 dB below rated output	
Dial Accuracy:	±3%	
External Power:	117 VAC, (230 VAC option) 50 or 60 Hz, 9 Watts
Dimensions with cover, cm (in):	38.74 (15-1/4) wide, 13.34	(5-1/4) high, 25.75 (10-1/8) deep
Rack mount space with rack mount option	5¼ inches	
Weight with cover, kg (lbs):	5.44 (12)	

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*Slightly higher at R output in L-R, UNBAL mode.

SECTION 2 OPERATING INSTRUCTIONS

2.1 INSTALLATION

The Model AG-51 is ready for operation as delivered, and need only be connected to an AC power source.

WARNING

The AG-51 must be used with a 3-prong U-grounded receptacle outlet. Failure to use a grounded outlet may result in improper operation or safety hazard.

2.2 CONTROLS AND INDICATORS

The following controls and indicators are identified on Figure 2-1.

2.2.1 POWER Switch (S1)

Applies AC power to the unit when in the ON position.

2.2.2 POWER Indicator (DS1)

Illuminates to indicate the presence of main DC (+30V) power.

2.2.3 FREQ Range Switch (S2)

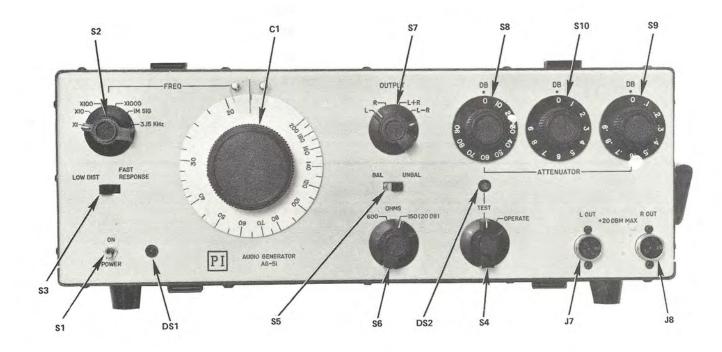
In the X1, X10, X100 and X1000 positions, S2 selects the variable frequency output. The setting of this switch indicates the multiplier for the calibrated FREQ dial (C1).

In the IM SIG position, S2 selects the special IM distortion test signal (60 Hz + 7 kHz) output. The FREQ dial (C1) has no effect when S2 is in this position.

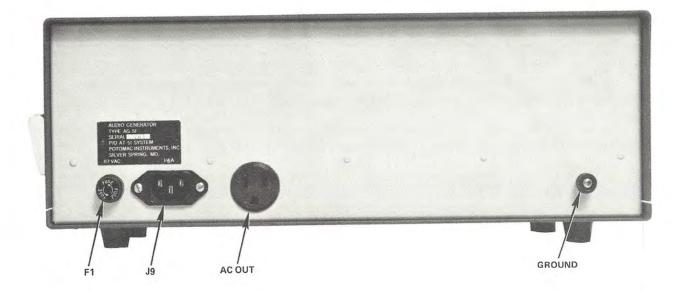
In the 3.15 kHz position, S2 selects the 3.15 kHz wow and flutter test signal. This signal is a fixed frequency; thus, the FREQ dial will have no effect when this position is selected.

2.2.4 FREQ Dial (C1)

This calibrated dial may be used to set the desired output frequency with an accuracy of $\pm 3\%$, when the FREQ Range Switch is in the X1, X10, X100 or X1000 position. The output frequency in Hertz equals the dial setting multiplied by the switch setting.



FRONT PANEL



REAR PANEL

Figure 2.1. AG-51 Controls and Indicators

2.2.5 LOW DIST/FAST RESPONSE Switch (S3)

In the FAST RESPONSE position, this switch selects a shorter time constant for the automatic gain control circuits associated with the variable frequency oscillator. This position provides fast correction of amplitude as the frequency is varied, but causes higher distortion.

The LOW DIST setting of S3 will insure the lowest distortion throughout the frequency range of the AG-51, but will allow some momentary change in output amplitude if the frequency is changed rapidly.

2.2.6 TEST/OPERATE Switch (S4)

The TEST/OPERATE Switch may be placed in the TEST position to activate a test of the basic output signal level. Indicator DS2 will illuminate if the signal level is correct within ± 0.5 dB. This test may be used with any setting of the FREQ Range Switch or FREQ dial.

When S4 is in the TEST position, the output levels go to zero while the correct impedance is maintained. Thus, S4 can be used to remove and reapply a test signal.

2.2.7 TEST Indicator (DS2)

This indicator is used in conjunction with the TEST/OPERATE Switch and illuminates to indicate correct generator output signal level (± 0.5 dB).

2.2.8 BAL/UNBAL Switch (S5)

The BAL/UNBAL Switch is used to select either balanced or unbalanced configurations of the generator outputs at the L OUT and R OUT connectors. With S5 in the BAL position, an output signal will be supplied across pins 1 and 3 of each jack, balanced with respect to ground. The connector shell is grounded to the chassis. When S5 is in the UNBAL position, the output signal is supplied on pin 3 of each jack, with pin 1 at chassis ground. In both positions the same voltage exists between pins 1 and 3.

2.2.9 OHMS Switch (S6)

S6 is used to select either 600 Ohm or 150 Ohm output impedance. When the 600 Ohm impedance is selected, the generator output into a 600 ohm load (zero attenuation) will be $+20 \text{ dBm}^*$ for all frequencies. Generator output with S6 in the 150 Ohm position is 0 dBm into a 150 ohm load (zero attenuation).

2.2.10 OUTPUT Select Switch (S7)

This switch selects the following output configurations at J7 (L OUT) and J8 (R OUT):

- a. L position provides generator output at J7 or left channel only; (R OUT) output is zero at the correct impedance.
- b. R position provides generator output at J8 or right channel only; (L OUT) output is zero at the correct impedance.

*+18 dBm for serial numbers 133 and below.

- c. L+R position provides in-phase output signals on both channels.
- d. L-R position provides signals of opposite phase (180° out) on right and left channels; the L signal is unchanged, while the R signal is reversed in phase.

2.2.11 ATTENUATOR Switches: -10 dB Steps (S8), 1 dB Steps (S10); 0.1 dB Steps (S9):

When the 150 Ohm output impedance is selected (S6), generator output level may be set directly in -dBm by using S8 for the tens digit, S10 for the ones digit, and S9 for tenths. If the 600 Ohm output impedance is being used, the ATTENUATOR settings show the amount of attenuation, in dB, being applied to the basic output level of +20 dBm. Thus, for an output of +2 dBm at 600 Ohms impedance, the ATTENUATOR Switches would be set for 18.0 (10 on S8, 8 on S10 and \emptyset on S9). For units with serial numbers 133 and below, the unattenuated output level is +18 dBm; thus an attenuator setting of 18 would result in an output level of 0 dBm. Note that turning the switches clockwise increases the output level; turning them counterclockwise decreases the output level.

2.3 CONNECTORS

Front and rear panel connectors are identified in Figure 2-1.

Two audio output connectors, J7 (L OUT) and J8 (R OUT), are provided on the front panel. The mating connector for J7 and J8 is Switchcraft part no. 05CL3M, available from Switchcraft distributors or Potomac Instruments.

AC input (J9) and AC output connectors are provided on the rear panel, as well as a binding post for chassis ground.

2.4 FUSE LOCATION

A 1/8 amp, 250V fuse is accessible in a screw-type holder on the generator rear panel.

2.5 OPERATING PROCEDURES

2.5.1 Turn-On Procedure

To place the Audio Generator into operation, proceed as follows:

- a. Check that the power switch is in the OFF position.
- b. Check that the nameplate AC supply voltage rating agrees with the supply voltage source to be used; if so, connect the power cord.
- c. Turn power switch to ON. The power indicator should light, indicating that power is applied to all circuits of the Audio Generator.
- d. Set the TEST OPERATE switch to TEST. Indicator DS2 should light to verify calibrated output level for frequencies below 20 kHz. Return switch to OPERATE. Audio Generator is now ready to use.
- e. Set OUTPUT, OHMS, BAL/UNBAL as desired.
- f. Set ATTENUATOR switches for desired output level.

- g. Set the FREQ switch to the desired output signal or sine wave frequency range.
- h. Connect signals.

2.5.2 Output Mode Selection

The setting of the OUTPUT selector switch, S7, will depend on the particular application and test set-up in which the generator is used. In general, differential gain and phase measurements can be made on stereo systems using the L+R output configuration and an analyzer such as the Potomac Instruments AA-51. The L-R output configuration provides opposite-phase signals which can be passed through the equipment under test and summed in a simple resistor network to provide a phase-sensitive output voltage; this technique is useful for stereo record head azimuth alignment. Any measurement involving the application of a signal alternately to left and right channels may be accomplished using the L and R switch positions.

2.6 APPLICATION NOTES

2.6.1 Distortion Measurements

Harmonic and intermodulation distortion measurements in which the right channel output is used are best made with the OUTPUT switch in the L+R position since the residual distortion due to the AG-51 is lowest in this mode. The residual distortion may also be slightly reduced by maintaining a minimum of 1-2 dB attenuation in the 1 dB-per-step attenuator.

2.6.2 Output Circuit and Termination

The AG-51 output circuit does not contain a transformer. To understand its operation, however, the output terminals (connector pins 1 and 3) may be thought of as being driven by a center-tapped transformer winding. In the UNBAL mode, pin 1, or one side of this imaginary transformer winding, is grounded to the chassis; in the BAL mode, the center-tap is grounded to the chassis. In both cases, the open-circuit voltage between pins 1 and 3 is the same, and the source impedance between pins 1 and 3 is 600 ohms or 150 ohms, as selected by the OHMS switch. Any load may be driven without affecting the AG-51's distortion, but the output level obtained by subtracting the attenuator dial settings from +20 dBm or 0 dBm is correct only for the terminations of 600 ohms or 150 ohms, respectively.

On the test cable supplied with the AG-51, connections are indicated by the color of the alligator clip insulators; red is pin 1, blue is pin 3 and black is the cable shield, which is grounded to the chassis.

The output voltage across any load resistor R_L can be calculated from the formulas:

$e_0 = .7746$	2RL	antilog	Р	(600 ohms)
0	600+R	Ĺ	20	
e _o = .387	2R _L	antilog	P	(150 ohms)
	150+R _L		20	

where P is the power in dBm obtained by subtracting the attenuator switch settings from 20 (600 ohms) or zero (150 ohms).

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If the load has an input transformer be used. If the input transformer prin ust be used. duces the AG-51 output at 200 kHz 50 ohms this effect is negligible. the inputs of a stereo generator or ex lected by the OUTPUT switch. The lation (L-R = zero), while the L-R mo = zero). These modes are useful for r asurements. The L (R = zero) and R termine a broadcast facility's audio p

For unbalanced loads, use the UNBAL AG-51 mode. If the load has an input transformer with a floating primary winding, either UNBAL or BAL mode may be used. If the input transformer primary winding has a grounded center tap, however, the BAL mode must be used.

For 600 ohm operation the test cable capacitance reduces the AG-51 output at 200 kHz by 0.6 dB with no load, or 0.15 dB with a 600 ohm load. At 150 ohms this effect is negligible.

2.6.3 Stereo Tests

With the L OUT and R OUT terminals connected to the inputs of a stereo generator or exciter, various tests can be performed using the modes of operation selected by the OUTPUT switch. The L+R mode yields main carrier modulation without subcarrier modulation (L-R = zero), while the L-R mode yields subcarrier modulation without main carrier modulation (L+R = zero). These modes are useful for modulator adjustments and for main/sub and sub/main crosstalk measurements. The L (R = zero) and R (L = zero) modes are useful for crosstalk and separation measurements.

2.6.4 Equipment Performance Measurements

Equipment Performance Measurements (EPM) to determine a broadcast facility's audio performance are required by the FCC and described in various sections of the FCC Rules, Part 73. These tests are commonly referred to as an "Audio Proof" although the FCC prefers to use the term "Proof" only for measurements to verify the performance of AM directional antenna systems. Useful guides to these EPMs for AM and FM stations have been prepared by Broadcast Engineering Magazine and are available from Broadcast Engineering, P.O. Box 12901, Overland Park, Kansas 66212.

2.6.5 Grounding

When the AG-51 power cord is plugged in, the chassis is connected directly to the AC power neutral line through the third wire of the power cord. This may or may not provide minimum powerfrequency (hum) pickup in the signal circuit. Often the AG-51 chassis must be grounded solidly to the chassis of the equipment it is driving to obtain minimum hum pickup. This connection may be made using the shield of the test cable, which is connected to the AG-51 chassis, or by using a separate wire on the ground binding post on the rear of the AG-51. It may also be done by using a three-prong-to-twoprong adapter for the AG-51 power cord, and connecting the ground pigtail of the adapter to the chassis of the equipment being driven. If one of the first two methods are used the adapter may still be required to break the power cord ground connection to obtain minimum hum. In any case, observe the following warning:

WARNING

Be certain that the chassis of the AG-51 is solidly grounded to an earth-grounded point before using an adapter or other means to break the power cord ground connection; otherwise, a safety hazard may exist.

SECTION 3 THEORY OF OPERATION

3.1 OVERALL DESCRIPTION

The electrical circuits of the Model AG-51 are divided into the sections shown in the block diagram of Fig. 3.1. Briefly, the operation is as follows:

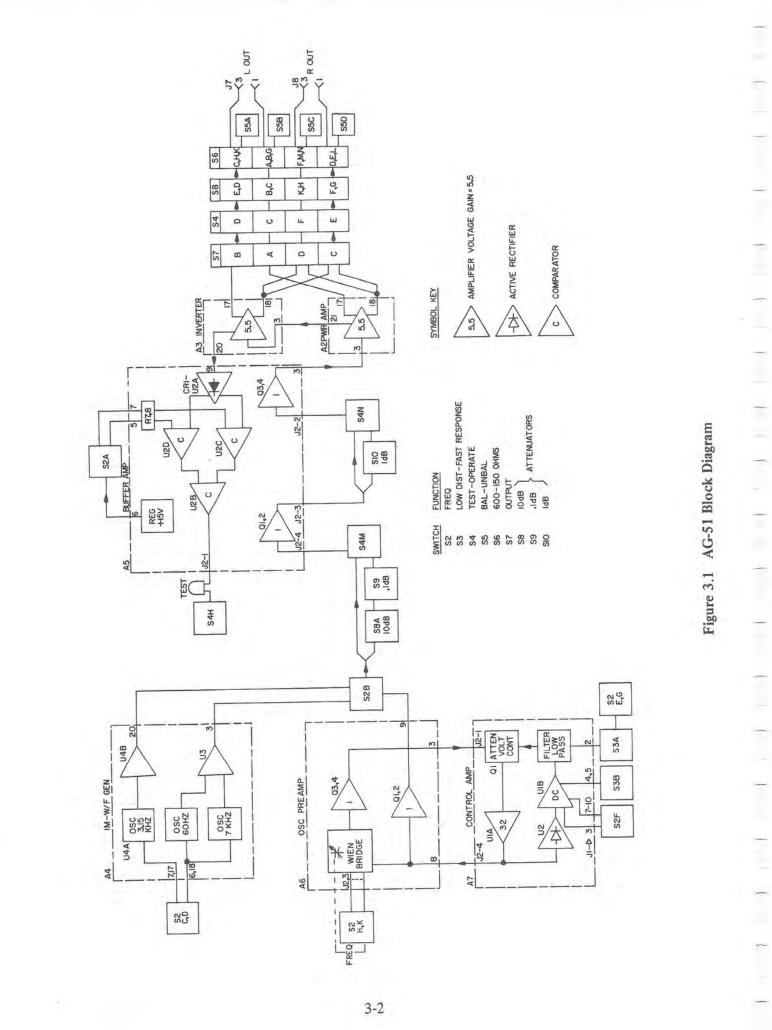
- a. A Wien bridge oscillator (A6) capacitively tuned over a 10:1 range plus decade switching provides the variable sine wave source from 20 Hz to 200 kHz.
- b. The IM signal consists of 60 Hz and 7 kHz mixed in a 4:1 ratio. These two frequencies are generated by fixed tuned Wien bridge oscillators (A4).
- c. A fixed tuned Wien bridge oscillator generates the 3.15 kHz frequency (A4).
- d. These sources provide the optional inputs to the POWER AMPLIFIER (A2) and INVERTER (A3) through step attenuators S8, S9 and S10.
- e. In TEST mode, the attenuators are bypassed by S4; the maximum voltage output of the INVERTER is monitored by a window comparator (A5) and, if correct, lights the LED indicator.
- f. Output signal conditions are controlled by three switches (S5, S6, S7) which establish L and R, BAL or UNBAL, 600 or 150 ohm impedance at the two output connectors.
- g. An additional stage of attenuation, part of S8, is placed in the right and left channel output lines. The four switchable attenuator stages allow adjustment of the output level in 0.1 dB, 1 dB and 10 dB steps from a maximum of +18 dBm to a minimum of -99.9 dBm (150 ohm position).

3.2 DETAILED THEORY OF OPERATION

3.2.1 Variable Frequency Wien Bridge Oscillator (Ref. Figure 4.14, A6; Figure 4.16, A7)

The Wien bridge oscillator circuit is located on A6. Oscillator frequency is determined by C1, a dual variable capacitor, in conjunction with decade resistors switched by S2. C1 is used to vary frequency over a 10:1 range, while the resistors are switched in four decades to cover the tuning range of 20 Hz to 200 kHz.

Q1, a JFET, in combination with Q2, a PNP transistor, provides impedance conversion to isolate the high impedance of the Wien bridge from the following circuits. One side of the bridge is grounded and the other side must be provided with an in-phase signal with sufficient gain to overcome the bridge losses in order to oscillate. This gain is provided by voltage amplifier U1A on A7. The output of U1A is full wave rectified by CR1, CR2 and U2. In addition, U1A drives the bridge with the necessary in-phase signal. U1B compares the rectified signal to a dc reference voltage, integrates the difference, and controls Q1, a voltage dependent resistor. Q1, in conjunction with R4, is an attenuator which adjusts the effective gain of U1A to just offset the bridge losses resulting in sine wave oscillation. The integration constant is switched to optimize loop stability, distortion, or response time. The output of U1A is low pass filtered by active filter Q3 and Q4 (A6) and provided at a low impedance as the oscillator signal to the power amplifier.



3.2.2 Fixed Frequency Wien Bridge Oscillators (Ref. Figure 4.10, A4)

U1, U2 and U4A are operational amplifiers configured as Wien bridge oscillators. Negative feedback is controlled by means of an incandescent lamp (LR1, LR2, LR3) and a potentiometer (R3, R9, R18). The potentiometers are adjusted for a specific output signal and the lamp compensates for circuit variations to maintain the preset amplitude. RC values in the non-inverting amplifier input set the operating frequency in accordance with the formula: $f = 1 / 2 \pi RC$. The IM signal is generated by adding 60 Hz (U2) and 7 kHz (U1) in a 4:1 ratio by summing amplifier U3. TP3 allows overall test set calibration of intermodulation distortion. U4B buffers the 3.15 kHz signal used for wow and flutter reference.

3.2.3 Power Amplifier (Ref. Figure 4.8, A2, A3)

The input signal is applied to the base of Q1, part of differential amplifier Q1 and Q2. Q3, a PNP transistor, provides additional voltage gain. Q4 is utilized as a constant current source and provides very high impedance collector load for Q3. Q5 and Q6 are complementary power transistors required to drive the output load. Forward bias provided by CR1 eliminates cross-over distortion. Negative feedback via R2 to the base of Q1 sets the closed loop gain to 5.5. Power supply voltages of $\pm 30V$ are necessary to provide the required output power of ± 20 dBm* into a 600-ohm resistive load. Q5 and Q6 employ heat sinks to prevent excessive junction temperatures. An identical amplifier driven by voltage divider R14 and R15 permits balanced operation.

3.2.4 Output Monitor (Ref. Figure 4.12, A5)

Since the two output amplifiers operate in series, it is possible to monitor the overall operation by rectifying the inverter output by CR1. U2A filters the ripple frequency and furnishes a low impedance source for the window comparator U2D and U2C. The window comparator is furnished an independent and stable dc reference signal by voltage regulator U1. The window bracket is ± 0.5 dB and is adjusted for sine wave or IM signals by potentiometers R7 and R8. U2B provides sufficient current to light the LED indicator on the front panel. The monitor check is made at maximum voltage output of the amplifiers and is enabled by the TEST/OPERATE switch, S4, which also removes the attenuators from the amplifier input circuit. This is necessary as the amplifier output voltage is normally a function of the ATTENUATOR setting. A5 contains Q1, Q2, Q3 and Q4, which serve as unity gain buffer amplifiers to isolate circuit loading from the attenuators (Ref. Figure 3.1).

3.2.5 Output Attenuation Switching (Ref. Figure 4.17)

Output attenuation is provided by two groups of switchable resistor networks; one which acts on the oscillator output signal before it is applied to the power amps, and another acting on the output of the power amps. On the input side of the power amps, the finest degree of attenuation (.1 dB increments) is controlled by S9. S9 is a switchable resistor network through which the selected oscillator output signal must pass before it is applied to amplifier stage Q1/Q2 in the A5 module. The 1 dB step attenuator network, S10, acts on the output of Q1/Q2 and provides the input to amplifier stage Q3/Q4, which in turn drives the power amp A2. The 10 dB step attenuator network, S8, acts at two points in the circuit. The 60 through 90 dB steps act on the input to S9 and Q1/Q2, while the 0 through 50 dB steps act on the output of the power amps A2 and A3.

3.2.6 Output Mode Switching

Output mode is selected by OUTPUT switch S7. In the L or R position, S7 connects the output of power amp A2 to either the L or R output jack (pin 3) while grounding the unused output. In the L+R

position, S7 connects the output of A2 to pin 3 of both L and R output jacks. In the L-R position, the A2 output is applied to the L output jack, and the A3, or inverse output, is applied to the R output jack on pin 3.

When the BAL - UNBAL switch, S5, is in the UNBAL position, a ground will be applied to pin 1 of the L and R output jacks. When S5 is in the BAL position, this ground is removed from pin 1 and a signal determined by the position of S7 is applied. The signal applied to pin 1 will always be the inverse of the signal applied to pin 3, e.g., if the output of A2 is applied to pin 3, the output of A3 will be applied to pin 1. This provides an output across pins 1 and 3 which is balanced with respect to ground.

Output impedance is determined by S6, which selects an output circuit path either directly from S8, giving 600 Ohm impedance, or through a resistor network which provides a 150 Ohm impedance.

3.2.7 Test/Operate Switching

The TEST/OPERATE switch, S4, disconnects the generator output and supplies a ground to the output impedance network, S6, when placed in the TEST position. It also provides a signal path bypassing the attenuator networks (S8, S9, S10) on the input side of the power amps when in the TEST position, so that the maximum output signal level is available to the output level monitor circuits in the A5 module.

3.2.8 Regulated Power Supply (Ref. Figure 4.6, A1)

A center tapped transformer (Ref. Figure 4.17) converts the 115 V ac line voltage to 48 Vrms. This secondary voltage is applied to CR1 and CR2 which provide full wave rectification. Capacitor C1 filters the positive 30-volt output. R1 is a bleeder resistor, while R12 provides current to the LED power-on indicator. The decoupling network of R2 and C3 provides input dc to integrated regulator circuit U1. A positive regulated voltage of 15 volts is provided for all analyzer circuits. CR7 prevents negative latch-up. The variable voltage divider circuit composed of R3, R4 and R5 provides an adjustable reference voltage for U1, allowing adjustment of the supply output voltage. C7 filters the reference voltage to ensure stability. The regulated negative 15 volts is derived by an identical circuit except for polarity of components.

SECTION 4 MAINTENANCE

4.1 GENERAL

The troubleshooting procedures given in this section should enable a qualified technician to determine the specific component or adjustment responsible for a malfunction. Replacement of components in a module or performance of alignment procedures should not be attempted unless the equipment specified for performance of the module alignment is available. If there is any doubt as to the advisability of a maintenance operation, factory consultation or service should be sought (REF, page ii).

4.2 PERIODIC MAINTENANCE

The AG-51 has no periodic maintenance requirements.

4.3 ALIGNMENT PROCEDURE/PERFORMANCE TEST

The following procedure may be used to perform alignment of the AG-51 and to verify generator performance. Alignment should be attempted only if accurate test equipment of the type specified, and qualified personnel, are available.

Test and adjustment points may be located by referring to Figure 4.3 or to the appropriate component location diagram.

4.3.1 Power Supply

- a. Adjust R5 for ± 15 VDC ± 20 mV at Pin 6.
- b. Adjust R6 for -15 VDC ± 20 mV at Pin 18.
- c. Check for approximately +30 VDC ± 1 VDC at Pin 8.
- d. Check for approximately -30 VDC ± 1 VDC at Pin 16.

4.3.2 Oscillator Pre-Amplifier, A6

The following procedures require the use of a calibrated frequency counter or other means for accurate frequency measurement ($\pm 3\%$, min.).

FRONT PANEL CONTROL	SETTINGS
POWER	ON
FREO	X100 (20 kHz)
LOW DIST/FAST RESPONSE	LOW DIST
OUTPUT	L + R
BAL/UNBAL	UNBAL
OHMS	600
TEST/OPERATE	OPERATE
ATTEN	

CHECK	VALUE
Gen. output	20 kHz
	-
1.1.1.1.8	
V III	

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- a. Monitor the generator output using the frequency counter. Set the generator FREQ dial exactly at 200. Adjust C3 on A6 for a reading of 20,000 Hz on the frequency counter.
- b. Turn the generator FREQ dial to various intermediate settings and check that generator output frequency is within 3% of the dial setting.

In rare instances, it may be necessary to adjust the mechanical alignment of the FREQ dial in order to achieve accurate frequency tracking. This procedure should not be attempted unless all other possible sources of error have been eliminated and personnel are available with experience in this type of adjustment. The procedure is as follows:

- a. Set the generator FREQ switch to X100 and set the output frequency carefully at 2 kHz.
- b. Loosen the two set screws holding the frequency dial coupler to the shaft of the variable capacitor C1 and set the dial at 20; see that frequency remains 2000 Hz. Adjust the variable capacitor position for a reading of 2000.0 Hz on the frequency counter.
- c. Tighten screws on the FREQ dial coupler and proceed with the regular frequency alignment procedure described above. Steps (b) and (c) may have to be repeated on other ranges and a best compromise reached in conjunction with Step (a).

4.3.3 Control Amplifier Board, A7

The following procedures require the use of an accurate RMS voltmeter ($\pm 3\%$ min.), a 600 ohm load (1%) and an accurate frequency counter.

FRONT PANEL CONTROL	SETTINGS	ADJUST	CHECK
POWER FREQ LOW DIST/FAST RESPONSE OUTPUT BAL/UNBAL OHMS TEST/OPERATE ATTEN	ON As required LOW DIST L + R UNBAL 600 TEST Ø	R20 R2 C11	Gen. output J1-2 (R22) Gen. output

a. Monitor the generator output using an RMS voltmeter and 600 ohm load. Set generator frequency to 1 kHz. Adjust R20 on the A7 module for an output level of +20 dBm*.

VALUE 20 dBm -2 VDC 20 dBm

- b. Set generator frequency to 200 kHz. Using a DC voltmeter, monitor the voltage at pin J1-2 of A7 or at either end of R22 and adjust R2 for a reading of -1 VDC. This voltage should vary approximately -1V to -3V over the whole frequency range. R2 may be adjusted in some cases for minimum distortion.
- c. Set FREQ to X1000 and dial to 200 and adjust C11 on the A7 module for a generator frequency of 200 kHz.

4.3.4 Output Monitor, Buffer Amplifier, A5

FRONT PANEL CONTROL	SETTINGS	ADJUST	CHECK	VALUE
POWER	ON	R7	TEST indicator	ON
FREQ	3.15 kHz	R8	TEST indicator	ON
LOW DIST/FAST RESPONSE	LOW DIST			
OUTPUT	L + R			
BAL/UNBAL	UNBAL			
OHMS	600			
TEST/OPERATE	TEST			
ATTEN	Ø			

- a. Insure that generator output level is correct, as in 4.3.5. Adjust R7 for illumination of the TEST indicator. After determining the range of R7 adjustment over which the indicator will illuminate, set R7 to the center of this range. Check to see that the TEST indicator illuminates in all modes except IM.
- b. Turn the frequency selector switch to the IM SIG position and adjust R8 to the center of the range over which illumination of the TEST indicator occurs, as was done for R7.
- c. Select various generator frequencies and check proper operation of the TEST indicator.

4.3.5 IM/WF Signal Generator, A4

The following procedures require the use of a calibrated frequency counter or other means for accurate frequency measurement ($\pm 3\%$ min.) as well as an accurate RMS voltmeter ($\pm 3\%$ min.) and 600 ohm load (1% resistor).

FRONT PANEL C	ONTROL SETTINGS	ADJUST	CHECK	VALUE
POWER	ON	R21	TP-4 (red)	3.15 kHz
FREQ 3.15 kHz or IM SIG LOW DIST/FAST RESPONSE OUTPUT L+R		R18	Gen. output	7.75 VRMS
		R9	Gen. output	6.20 VRMS
BAL/UNBAL UNBAL OHMS 600	R12	Gen. output	60 Hz	
	R3	Gen. output	1.55 VRMS	
TEST/OPERATE ATTEN	TEST Ø	R6	Gen. output	7 kHz

- a. Adjust R21 for a reading of 3.15 kHz on the frequency counter, measured at TP-4.
- b. Monitor the generator output as in paragraph 4.3.3. Adjust R18 for an output level of +20 dBm*.
- c. Repeat steps a and b until no further improvement can be obtained.
- d. Short the 7 kHz output to ground at TP1; adjust R9 for a generator output level (60 Hz) of 6.20 VRMS across 600 Ohm load. Adjust R12 for a generator output frequency of 60 Hz. Recheck the adjustment of R9 and R12.
- e. Short the 60 Hz output to ground at TP2; adjust R3 for a generator output level (7 kHz) of 1.55 VRMS across 600 Ohm load. Adjust R6 for a generator output frequency of 7 kHz. Recheck the adjustment of R9 and R12.

4.3.6 AG-51 Overall Performance Test

Table 4-1 may be followed to perform a final test of AG-51 performance following repair or alignment, or to verify normal operation. Measurement of generator output parameters should be made at the L OUT connector across a 600 ohm load, unless otherwise specified. BAL output mode should be used for all measurements except where otherwise specified.

CHECK		VALUE	
. Output	frequency		
	osition 20 Hz 100 Hz 200 Hz	20 Hz ±3% 100 Hz ±3% 200 Hz ±3%	
	position 200 Hz 1000 Hz 2000 Hz	200 Hz ±3% 1000 Hz ±3% 2000 Hz ±3%	
	position 2 kHz 10 kHz 20 kHz	2 kHz ±3% 10 kHz ±3% 20 kHz ±3%	
	0 position 20 kHz 100 kHz 200 kHz	20 kHz ±3% 100 kHz ±3% 200 kHz ±3%	
	al amplitude ratio	4 to 1 ratio	
3. Output	frequency in 3.15 kHz position	3.15 kHz ±3%	
20 H 200 I	ntput level (600 ohm) z to 50 kHz kHz kHz position	+20 dBm ±.2 dBm* +20 dBm, ±.5 dBm +20 dBm*	
20 H 200	atput level (150 ohm) z to 50 kHz kHz kHz position	0 dBm ±.2 dBm 0 dBm, ±.5 dBm 0 dBm ±.1 dBm	
6. Attenu	ator accuracy	±.2 dB max.	
and UN	+R, L-R outputs in both BAL BAL modes; check for signal e, proper phase.		

TABLE 4.1. AG-51 PERFORMANCE TEST

CHECK	VALUE		
9. Distortion	LOW DIST	FAST RESPONSE	
X1 position			
20 Hz	.08% max.	2% max.	
50 Hz	.05% max.	1% max.	
100 Hz	.05% max.	1% max.	
200 Hz	.05% max.	1% max.	
X10 position		1.	
200 Hz	.05% max.	1% max.	
1000 Hz	.05% max.	1% max.	
2000 Hz	.05% max.	1% max.	
X100 position			
2 kHz	.05% max.	1% max.	
7.5 kHz	.05% max.	1% max.	
10 kHz	.08% max.	2% max.	
20 kHz	.08% max.	2% max.	
X1000 position			
20 kHz	.08% max.	2% max.	
50 kHz	.2% max.	2% max.	
 Output level in TEST mode. FREQ = 200 kHz (hum, noise, residual output) 	30 - 50 μ	av typical	

TABLE 4.1. AG-51 PERFORMANCE TEST (Cont.)

4.4 TROUBLESHOOTING, GENERAL

The troubleshooting charts provided in Figures 4.1 and 4.2 may be used to isolate AG-51 malfunctions to a circuit card or switch network. Figure 4.1 should be used for malfunctions involving improper self-test indication, distortion or improper level at the generator output, while Figure 4.2 should be used for frequency malfunctions.

Once a malfunction has been isolated to a specific board or switch, reference should then be made to the detailed troubleshooting information for that circuit in Section 4.5.

The following notes and suggestions will be helpful in troubleshooting the AG-51:

- For checking plug-in boards in operation, an extender card is available from Potomac Instruments for \$20.00.
- Always check power supply voltages before checking other circuits.
- To check signal voltages, an oscilloscope with accurate voltage calibration is recommended, as the scope will show oscillations, distortion, hum and other effects not shown by meter readings.
- In case of circuit failure, feel board for hot components. Most run cool except on A1, A2 and A3.

- -
- Use the AG-51 Block Diagram, Figure 3.1, to follow signal paths through modules and switches to the outputs; it will serve as a guide when tracing the actual circuits on the various schematic diagrams.
- If the correct signal appears at a module output but not at the input of the next module, switch contact failure is a likely cause. The switch circuits to check can be identified on the block diagram and then traced out using the schematic diagram.

4.5 CIRCUIT MODULE TROUBLESHOOTING

4.5.1 General

All circuit boards and test points may be accessed after removal of the top and bottom covers. The covers are attached by screws and the removal procedure is self-evident. For the location of circuit modules and test points, refer to Figure 4.3. Test points may be accessed without removing circuit boards from the chassis; however, component voltage measurements require the use of a module extender board for those modules on the top of the chassis. IC and transistor pin voltages are listed in Tables 4-2 through 4-6; these readings are taken in L+R, BAL mode with no load. Voltage readings are DC voltages read with a voltmeter of 10 Megohm input impedance, with a 22K series resistor at the probe to isolate the probe capacitance from the circuit.

4.5.2 Power Supply A1

If the +15V regulated output cannot be adjusted to exactly +15V, U1 or associated components may be faulty or the unregulated voltage at pin 8 may be low or have excessive ripple. If the unregulated voltage is faulty, check the filter components C1, R2, C3, CR2 and the transformer secondary voltage.

If the -15V regulated output cannot be adjusted to exactly -15V, U2 or associated components may be faulty or the unregulated voltage at pin 8 may be low or have excessive ripple. If the unregulated voltage is faulty, check the filter components C2, R10, C4, CR3, CR4 and the transformer secondary voltage.

4.5.3 Power Amplifier/Inverter A2, A3

Compare the output at board pin 21 with the input at pin 31 using an oscilloscope. The two waveforms should be identical, of approximately equal voltage. If they are not, check DC voltages on all transistor pins to locate the problem. If the oscilloscope check is normal, check the signal at pins 17, 18 and 20. In L+R, BAL, 150 ohm mode, pins 17 and 18 should show 21.9V pp, pin 20 should show 43.8V pp.

4.5.4 IM/WF Generator A4

4.5.4.1 IM Generator

Check for IM signal (7 kHz sine wave riding on 60 Hz sine wave) at board pin 3. If either or both output frequencies are missing, check U3, U2, U1, DS1 and DS2. Lamps DS1 and DS2 glow yellow in normal operation. The lamp's resistance should measure 20-40 ohms with power off.

4.5.4.2 WF Generator

If the 3.15 kHz signal is missing at pin 20, check U4 and DS3. DS3 does NOT glow visibly in normal operation; it should measure 20-40 ohms when cold.

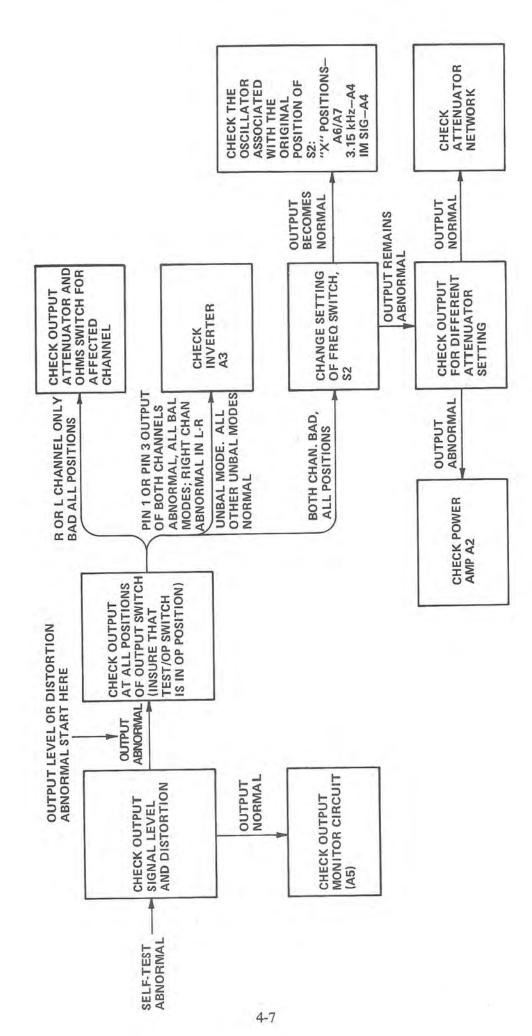
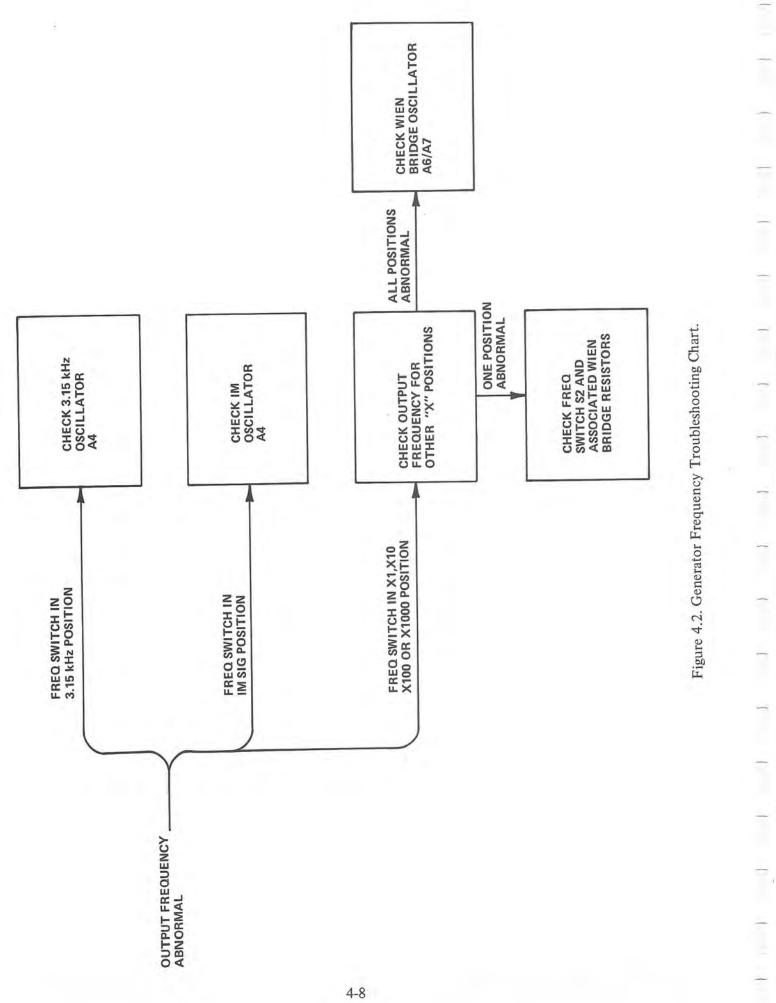


Figure 4.1. Troubleshooting Chart, Output Level/Distortion

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4.5.5 Buffer Monitor A5

4.5.5.1 Buffers

Check for an output signal at J2-3 equal to the input signal at J2-4. If the output is faulty, check the voltages at all pins of Q1 and Q2; check associated components. Check for an output signal at J1-3 equal to the input signal at J2-2. If the output is faulty, check the voltages at all pins of Q3 and Q4; check associated components.

4.5.5.2 Output Monitor

Check for +30V at J1-8 and U1-1, and +15 \pm .6 VDC at J1-6 and U1-2. If the +15V output of U1 is faulty, replace U1. In TEST mode, measure the DC voltage at J2-1. If this voltage is -15V, check lamp DS2 and switch assembly S4-K. If the voltage at J2-1 in TEST mode is +15V, check U2 pin voltages. If the voltage at J2-1 is incorrect, check for 44V pp input signal at J1-9.

4.5.6 Oscillator Preamp, A6 and Control Amp, A7

The A6 and A7 modules work together and must both be checked if the sine wave source fails.

If there is no output signal at pin J1-9 of A6, check for a signal at J1-8 and J1-3. If these are normal, check the pin voltages of Q3 and Q4. If the voltages measured at J1-9, J1-8 and J1-3 are normal, check Q1 and Q2 pin voltages and, on A7, check U1 and U2 pin voltages.

If oscillator output amplitude is normal but frequency is not correct, check the frequency determining resistors R1 through R8, R17 and R18.

TRANSISTOR PIN VOLTAGES						
PIN	Q1 2N3904	Q2 2N3904	Q3 92PU56/57	Q4 92PU06/07	Q5 2N5320	Q6 2N5322
Е	6	6	+29.8	-29.1	+.4	4
В	0	0	+29.2	-28.4	+1.2	-1.1
С	+29.8	+29.2	+1.2	-1.1	+29.8	-30.2

TABLE 4.2. VOLTAGE READINGS, POWER AMP/INVERTER A2 AND A3

PIN NO.	U1	U2	U3	U4
1	NC	NC	NC	0
2	0	0	0	0
3	0	0	0	0
4	-13.9	-15	-15	-15
5	NC	NC	NC	0
6	0	0	0	0
7	+13.9	+15	+15	0
8	NC	NC	NC	+15

TABLE 4.3. VOLTAGE READINGS, IM/WF GENERATOR A4

FREQ AT IM SIG

FREQ AT 3.15 kHz

TABLE 4.4. VOLTAGE READINGS, OUTPUT MONITOR/
ATTENUATOR BUFFER A5

NTEGRATED	CIRCUIT F	PIN VOLTAGE
PIN NO.	U1	U2
1	+31	+6.9
2	+15	0
3	0	0
4		+15
5		+.9
6		+.9
7		-15
8		-15
9		+6.9
10		+6.6
11		NC
12		+6.9
13		+7.2
14		-15

TI	RANSISTOR VOLTAGE	
PIN	Q1, Q3 MPS8097	Q2 Q4 2N3906
E	52	+14.9
В	0	+14.3
С	+14.3	52

All attenuators at 0 or OPERATE-TEST at TEST

X10 X100 X1000

TABLE 4.5. VOLTAGE READINGS, WEIN BRIDGE OSCILLATOR PRE AMP A6

	TRANSIS	STOR PIN V	OLTAGES		
PIN	Q1 2N4416A	Q2 2N3906	Q3 2N4416	Q4 2N3906	FREQ at X
E(1) (S)	+1.5- +3.5	+14.9	+1.5-+3.5	+14.9	X X
B(2) (D)	+14.3	+14.3	+14.3	+14.3	Х
C(3) (G)	0	+1.5- +3.5	-	+1.5- +3.5	
(4)	0		0		

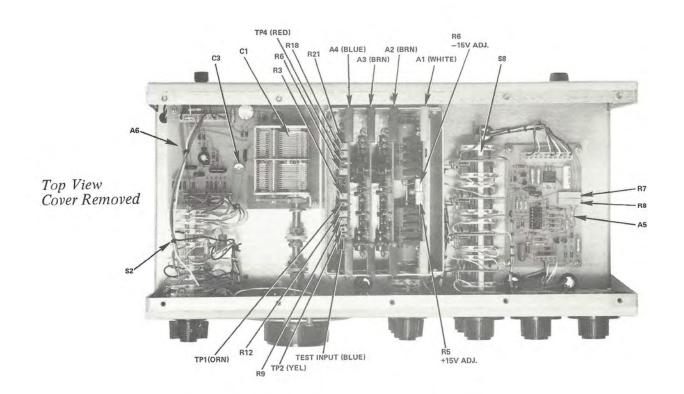
TABLE 4.6. VOLTAGE READINGS, CONTROL AMP A7

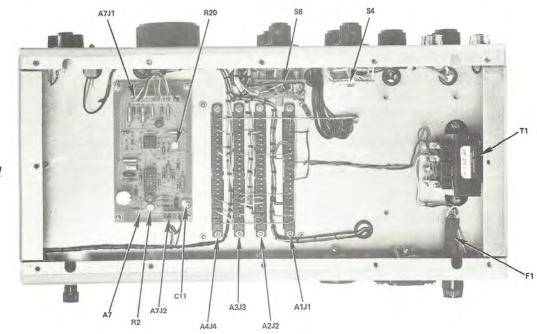
PIN NO.	U1	U2
1	0	NC
2	+13.8	-1.1
3	+11.5	-1.1
4	+11.5	-15
5	0	NC
6	0	-2.2
7	-15	+15
8	0	NC
9	0	
10	+11.5	
11	+11.5	
12	+13.8	
13	-2.0	
14	+15	

TRANSISTOR	R PIN VOLTAGES	
PIN	Q1	
	VCR4N	
1	0	
2	0	
3	-1.0 to -3.0	

TABLE 4.7. VOLTAGE READINGS, POWER SUPPLY A1

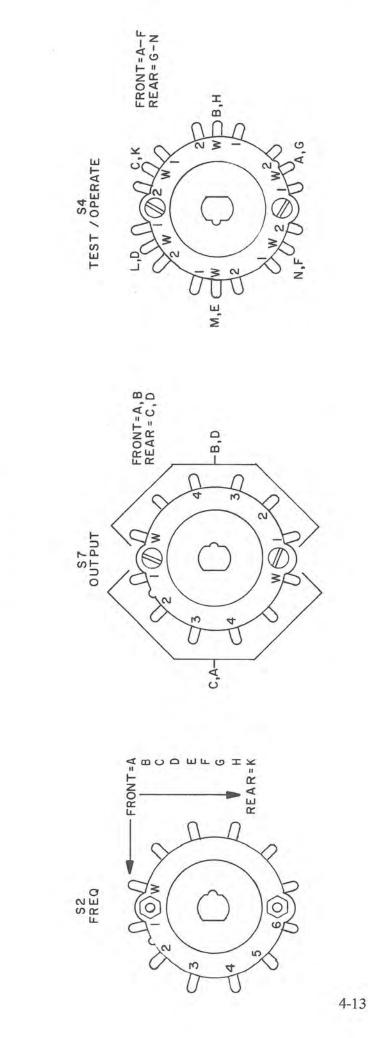
PIN	U1 LM317T	U2 7912
VIN	+30	-30
ADJ	+13.75	-2.5 to -3.5
V _{OUT}	+15	-15





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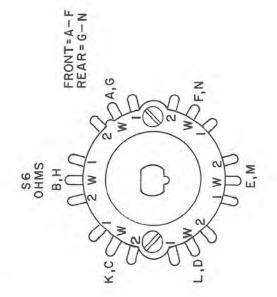
Figure 4.3. Circuit Module and Test Point Location, AG-51



Viewed From Rear

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S3 LOW DIST / FAST RESP

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S5 BAL / UNBAL Figure 4.4. Switch Configuration

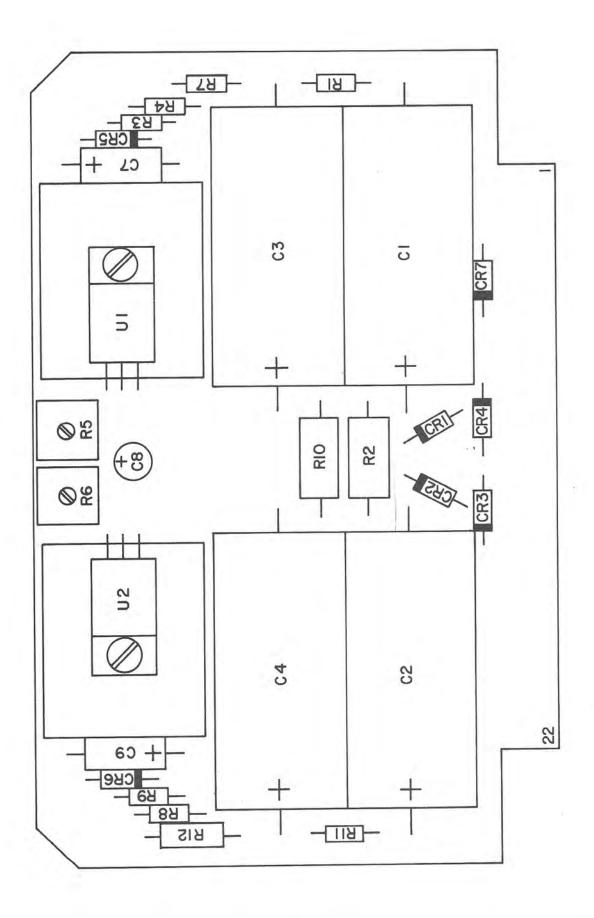


Figure 4.5. Component Location, Power Supply, A1

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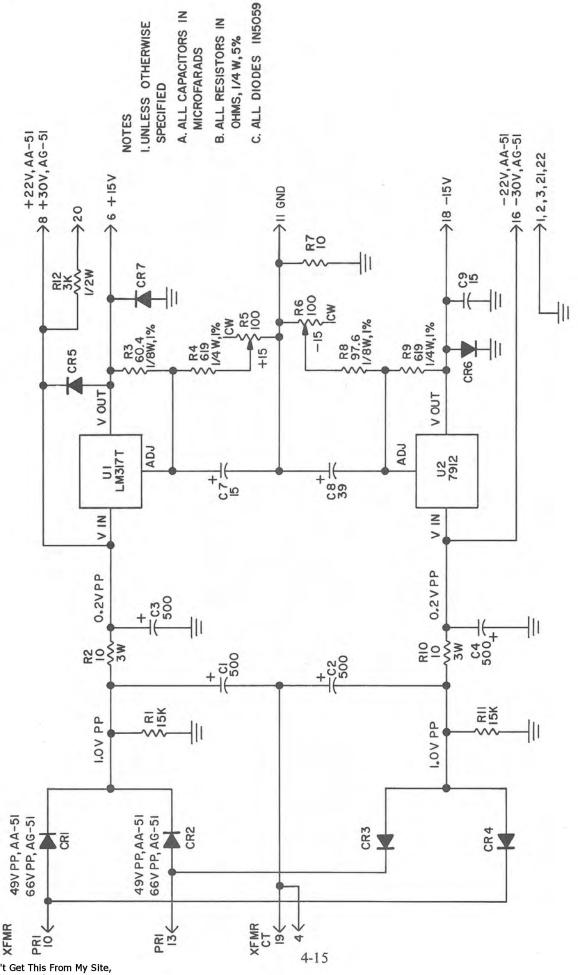
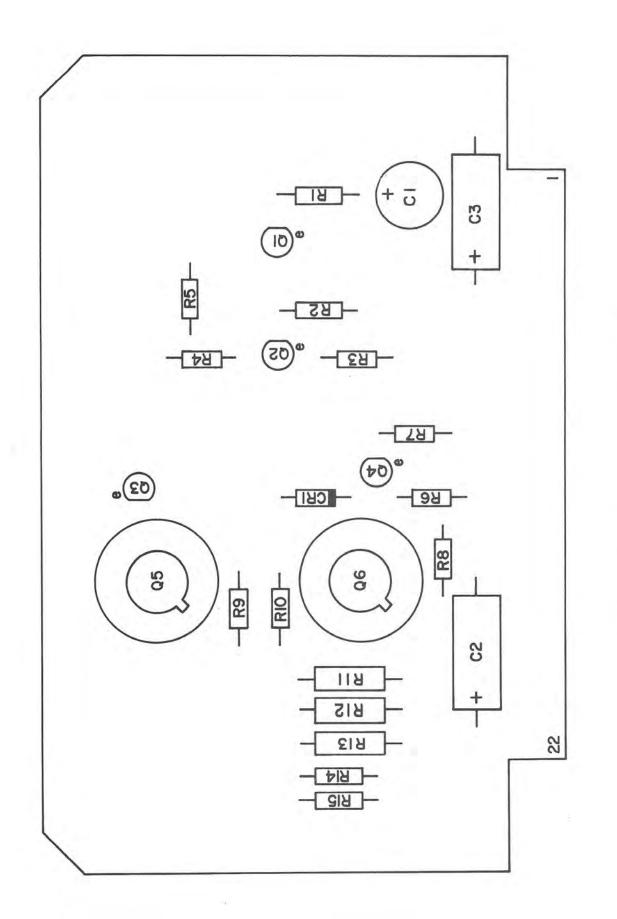


Figure 4.6. Schematic Diagram, Power Supply, A1

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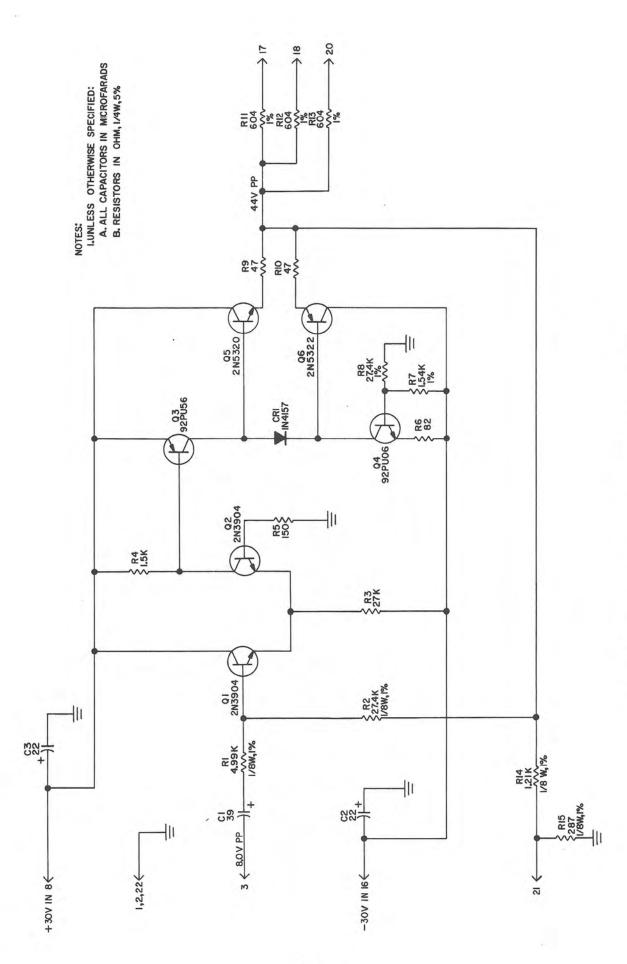


Figure 4.8. Schematic Diagram, Power Amp/Inverter, A2, A3

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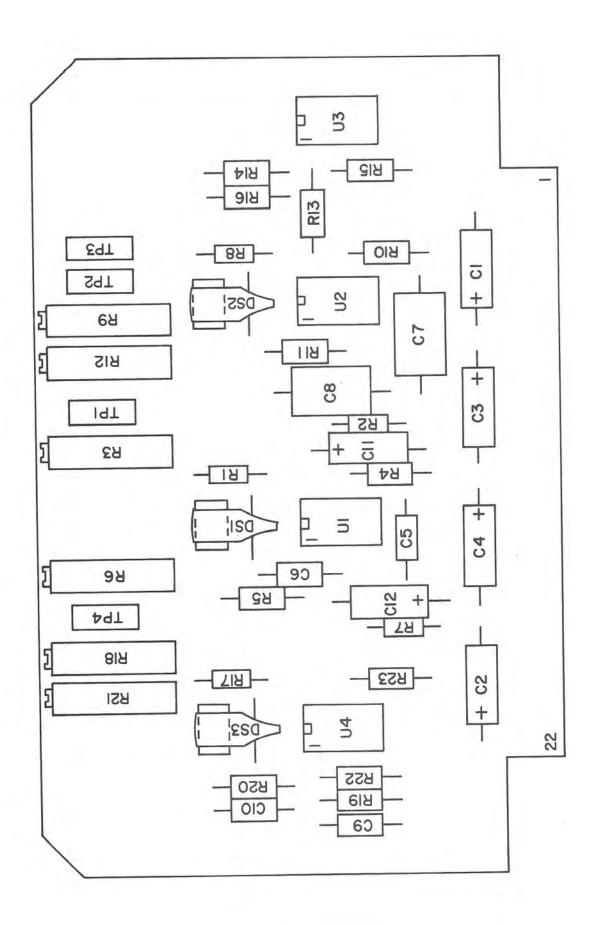


Figure 4.9. Component Location, IM/WF Signal Generator, A4

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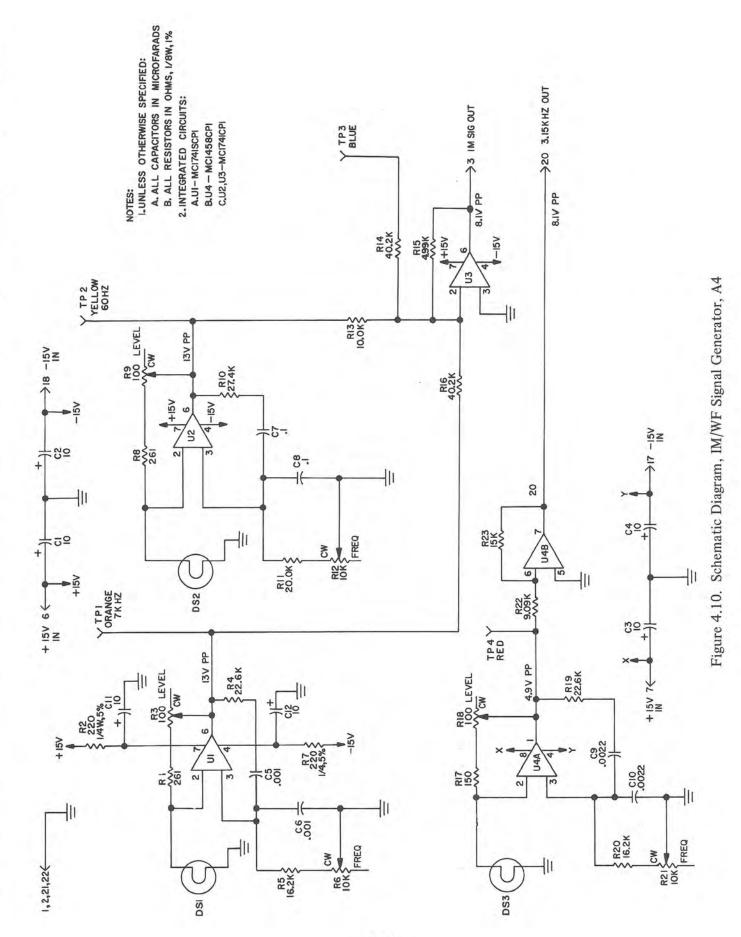
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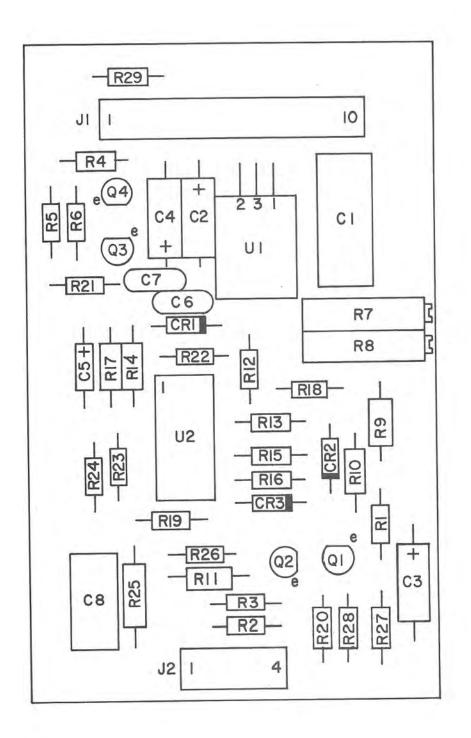


Figure 4.11. Component Location, Output Monitor/Buffer, A5

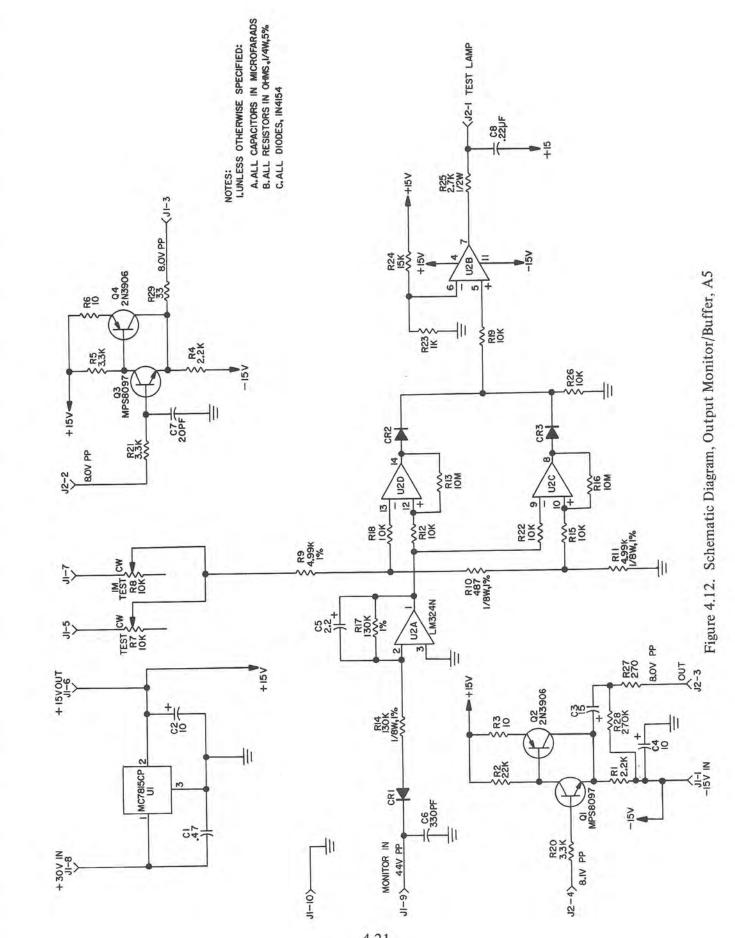
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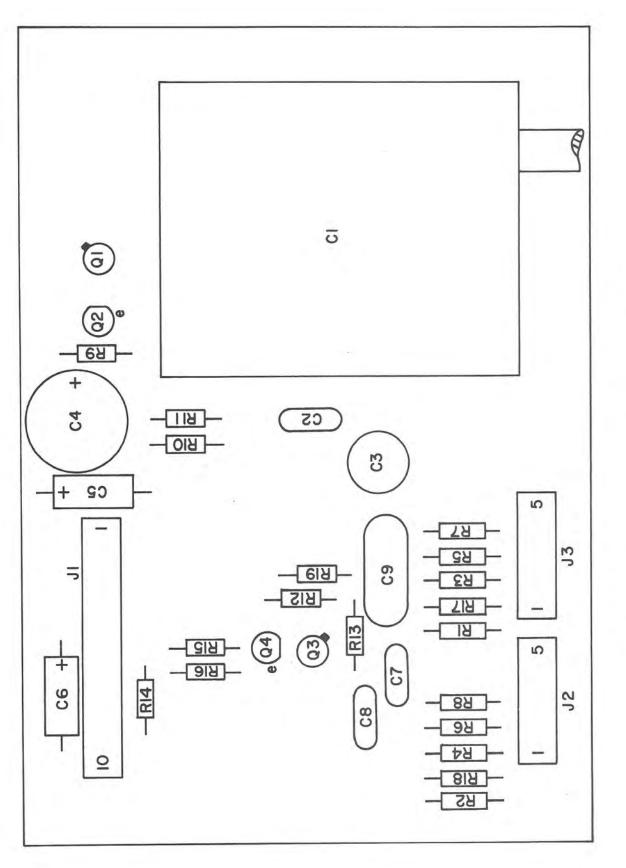
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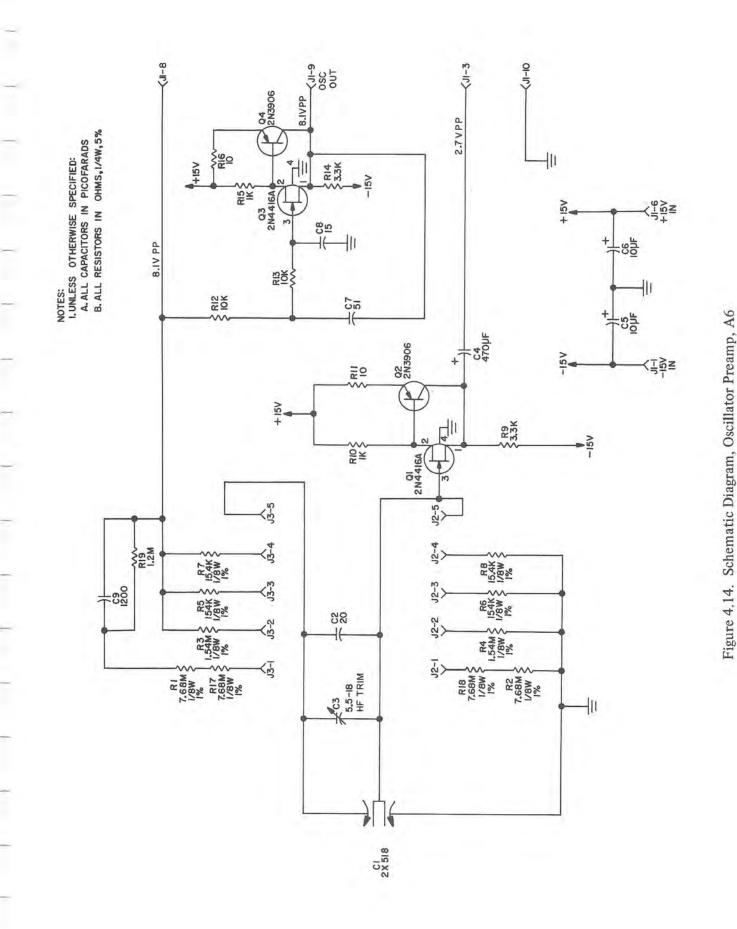
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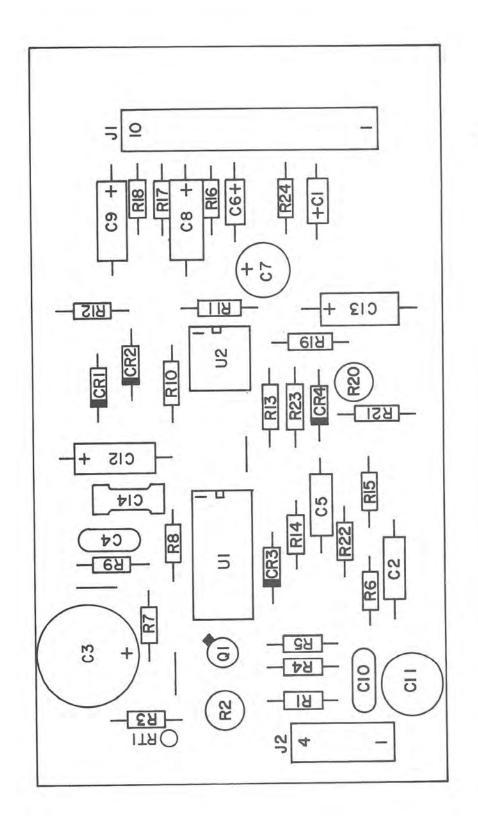


Figure 4.15. Component Location, Control Amp, A7

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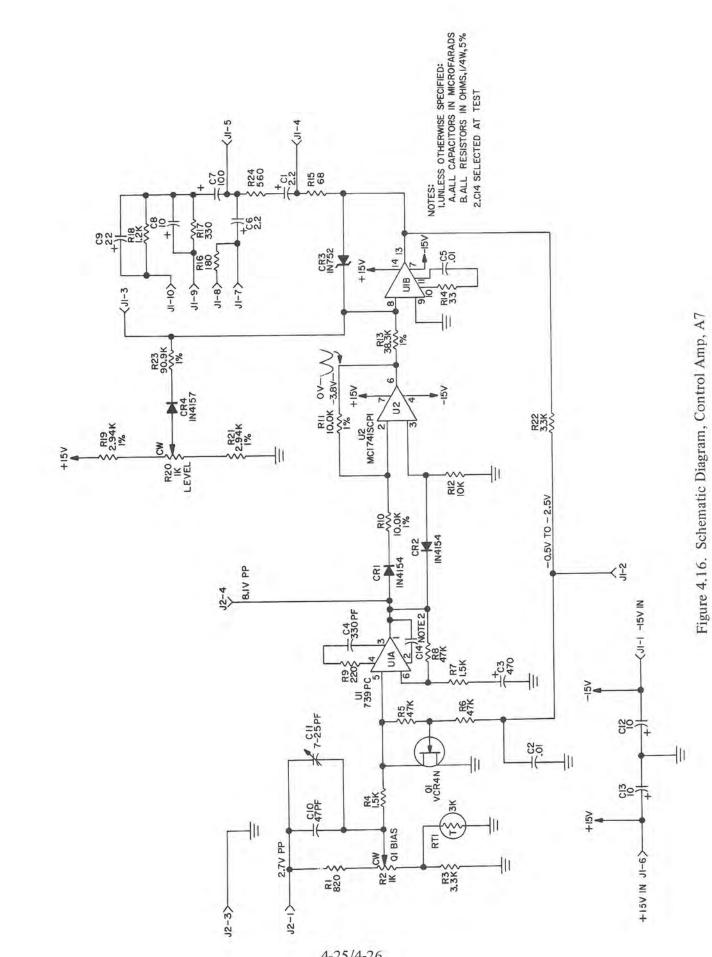
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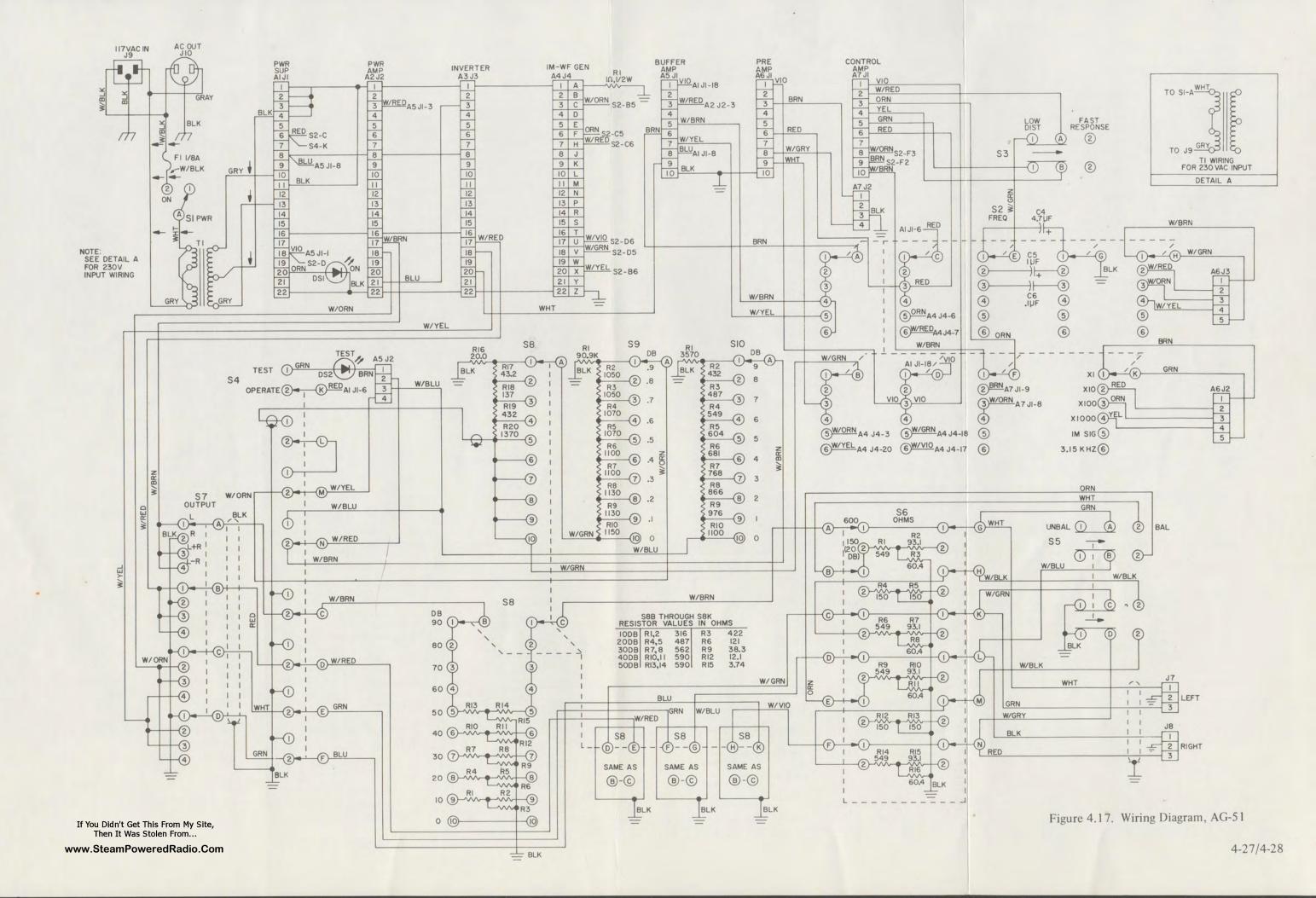
NOTE: 1. ---- INDICATES JUMPER WIRE



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4-25/4-26



REFERENCE DESIGNATION	DESCRIPTION	MFR.	PART NO.
A1 A2, A3 A4 A5	PCB Assy., BD 48 Power Supply PCB Assy., BD 52 Power Amp PCB Assy., BD 45 IM Signal Generator PCB Assy., BD 44 Output Manitar	Potomac Potomac Potomac	BLM 20166 BLM 20186 BLM 20180 BLM 20170
A6 A7	PCB Assy., BD 44 Output Monitor/ Buffer Amp PCB Assy., BD 36 Oscillator Pre-Amp PCB Assy., BD 37 Control Amp	Potomac Potomac Potomac	BLM 20170 BLM 20181 BLM 20184
C1, 2, 3 C4 C5 C6	Not used Capacitor, 4.7 uF, 35V, 10% Capacitor, 1 uF, 35V, 10% Capacitor, .1 uF, 80V, 10%	Sprague	CS13BF475K CS13BF105K 192P1049R8
DS1 DS2	LED, red LED, green	Litronix Litronix	RL2000 GL4850
F1	Fuse, 1/8 amp		MDL 1/8
J1, 2, 3, 4	Connector, P.C.	Amphenol	143-022-01
J5, 6 J7, 8 J9 J10	Not used Connector, receptacle AC Receptacle, male AC Receptacle, female	Switchcraft Switchcraft Amphenol	57HA3F EAC-301 160-2N
R1	Resistor, 1 ohm, 1/2W, 5%		RC20GF1R0J
\$1 \$2 \$3 \$4 \$5 \$6 \$7 \$8 \$9 \$10	Switch, Toggle Switch Assy. Slide switch, DPDT Switch, modified (T219CTS) Slide switch, 4PDT Switch Assy., 600/150 Ohm Switch, modified (T212CTS) Switch Assy. Switch Assy. Switch Assy.	C&K Potomac Switchcraft Potomac Switchcraft Potomac Potomac Potomac Potomac Potomac	7101 20182-2 46206LR 20187-4 50212L 20189 20187-5 30083 10205 10204
T1	Transformer	Signal	DP241-5-48
XF1	Fuse holder Cable Assy. (test) LED mounting clip & collar Connector plug Binding post, black AC power cord	Bussman Potomac Litronix Switchcraft H.H. Smith Belden	HKP 20190 004-9002 05CL3M 220-103 17250

TABLE 4.8 PARTS LIST, AG-51 CHASSIS

REFERENCE DESIGNATION	DESCRIPTION	MFR.	PART NO.
C1, 2, 3, 4 C5, 6	Capacitor, 500uf, 50V Not used	Cornell Dublier	WBR500-50
C7,9	Capacitor, 15 uf, 20V, 10%	0.7	C513BE156K
C8	Capacitor, 39 uf, 10V, 10%	Sprague	196D396X9010KA
CR1, 2, 3, 4, 5, 6, 7	Diode		1N5059
R1, 11 R2, 10	Resistor, 15K Ohm, ¼W, 5% Resistor, 10 Ohms, 3W, 5%	Clarostat	RCR07G153JM VC3D
R3	Resistor, 60.4 Ohms, 1/8W, 1%		RN55D60R4F
R4,9 R5,6	Resistor, 619 Ohms, ¼W, 1% Potentiometer, 100 Ohms	Allen Bradley Beckman	CC6190F 72PR100
R7	Resistor, 10 Ohms, ¼W, 5%	Deckinan	RCR07G100JM
R8 R12	Resistor, 97.6 Ohms, 1/8W, 1% Resistor, 3K Ohms, ½W, 5%		RN55D97R6F RCR20G302JM
U1	I.C., pos. voltage reg.	National	LM317T
U2	I.C., neg. voltage reg.	Fairchild	μA7912UC

TABLE 4.9 PARTS LIST, POWER SUPPLY PCB ASSEMBLY, A1

REFERENCE DESIGNATION	DESCRIPTION	MFR.	PART NO.
C1 C2, 3	Capacitor, 39 uf, 10V, 10% Capacitor, 22 uf, 35V, 10%	Sprague	196D396X9010KA C513BF226K
CR1	Diode	G.E.	1N4157
Q1, 2 Q3 Q4 Q5 Q6	Transistor Transistor Transistor Transistor Transistor	National National	2N3904 92P U56 92PU06 2N5320 2N5322
R1 R2 R3 R4 R5 R6 R7 R8 R9, 10 R11, 12, 13 R14 R15	Resistor, 4.99K Ohms, 1/8W, 1% Resistor, 27.4K Ohms, 1/8W, 1% Resistor, 27K Ohms, ¼W, 5% Resistor, 1.5K Ohms, ¼W, 5% Resistor, 82 Ohms, ¼W, 5% Resistor, 1.54K Ohms, 1/8W, 1% Resistor, 27.4K Ohms, 1/8W, 1% Resistor, 604 Ohms, ¼W, 5% Resistor, 1.21K Ohms, 1/8W, 1% Resistor, 287 Ohms, 1/8W, 1%		RN55D4991F RN55D2742F RCR07G273JM RCR07G152JM RCR07G820JM RN55D1541F RN55D2742F RCR07G470JM RN60D6040E RN55D1211F RN55D2870F
			0

TABLE 4.10 PARTS LIST, POWER AMP/INVERTER PCB ASSEMBLY, A2, A3

REFERENCE DESIGNATION	DESCRIPTION	MFR.	PART NO
C1, 2, 3, 4, 11, 12 C5, 6 C7, 8 C9, 10	Capacitor, 10 uf, 20V, 10% Capacitor, .001 uf, 200V, 10% Capacitor, .1 uf, 80V, 10% Capacitor, .0022 uf, 80V, 10%	Sprague Sprague Sprague	CS13BE106K 192P10292 192P1049R8 192P2229R8
DS1, 2, 3	Lamp	Chicago Miniature	2158
R1, 8 R2, 7 R3, 9, 18 R4, 19 R5, 20 R6, 12, 21 R10 R11 R13 R14, 16 R15 R17 R22 R23	Resistor, 261 Ohms, 1/8W, 1% Resistor, 220 Ohms, ¼W, 5% Potentiometer, 100 Ohms Resistor, 22.6K Ohms, 1/8W, 1% Resistor, 16.2K Ohms, 1/8W, 1% Potentiometer, 10K Ohms Resistor, 27.4K Ohms, 1/8W, 1% Resistor, 20K Ohms, 1/8W, 1% Resistor, 10K Ohms, 1/8W, 1% Resistor, 40.2K Ohms Resistor, 4.99K Ohms Resistor, 150 Ohm, 1/8W, 1% Resistor, 15K Ohms, 1/8W, 1%	Beckman Beckman	RN55D2610F RCR07G221JM 89PR100 RN55D2262F RN55D1622F 89PR10K RN55D2742F RN55D2002F RN55D1002F RN55D1002F RN55D4022F RN55D4022F RN55D402F RN55D4091F RN55D9091F RN55D9091F
TP1 TP2 TP3 TP4 U1 U2, 3 U4	Test jack, orange Test jack, yellow Test jack, red I.C. I.C. I.C.	E.F. Johnson E.F. Johnson E.F. Johnson Motorola Motorola Motorola	105-0756-001 105-0757-001 105-0752-001 MC1741SCP1 MC1741CP1 MC1458CP1

TABLE 4.11 PARTS LIST, IM/WF SIGNAL GENERATOR PCB ASSEMBLY, A4

TABLE 4.12 PARTS LIST, OUTPUT MONITOR/BUFFER AMP PCB ASSEMBLY, A5 REFERENCE DESIGNATION DESCRIPTION MFR. PART NO. Cl Capacitor, .47 uf. 200V, 10% Paktron 474K02MY800L1 C2,4 Capacitor, 10 uf, 20V, 10% CS13BE106K C3 Capacitor, 15 uf, 20V, 10% CS13BE156K C5 Capacitor, 2.2 uf, 20V, 10% CS13BE225K C6 Capacitor, 330 pf, 500V, 5% DM15331J C7 Capacitor, 20 pf, 500V, 5% DM15200J Capacitor, .22 uf, 200V, 10% **C8** Paktron 224K0MY600L1 CR1.2.3 Diode 1N4154 Molex 09-64-1101 JI Connector, 10-pin 12 09-64-1041 Connector, 4-pin Molex Q1.3 MPS8097 Transistor Motorola 2N3906 Q2.4 Transistor Resistor, 2.2K Ohms, ¼W, 5% RCR07G222JM R1 R2.5 Resistor, 22K Ohms, ¼W, 5% RCR07G223JM Resistor, 10 Ohms, 1/4W, 5% RCR07G100JM

RCR07G332JM

RN55D4991F

RN55D4870F

RCR07G103JM

RCR07G106JM

RCR07G102JM

RCR07G153JM

RCR20G272JM

RCR07G271JM

RCR07G274JM

RCR07G330JM

MC7815CP

LM324N

RN55D1303F

89PR10K

Beckman

Motorola

National

Resistor, 3.3K Ohms, ¼W, 5%

Resistor, 4.99K Ohms, 1/8W, 1%

Resistor, 487 Ohms, 1/8W, 1%

Resistor, 10K Ohms, ¼W, 5%

Resistor, 10M Ohms, ¼W, 5%

Resistor, 1K Ohms, ¼W, 5%

Resistor, 15K Ohms, ¼W, 5%

Resistor, 2.7K Ohms, ½W, 5%

Resistor, 270 Ohms, 1/4W, 5%

Resistor, 33 Ohms, 1/4W, 5%

I.C., Positive Voltage Reg.

I.C.

Resistor, 270K Ohms, ¼W, 5%

Resistor, 130K Ohms, 1/8W, 1%

Potentiometer, 10K Ohms

R3,6 R4,20,21

R7.8

R10

R9.11

22, 26 R13, 16

R14, 17

R23

R24

R25

R27

R28

R29

U1

U2

R12, 15, 18, 19,

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REFERENCE DESIGNATION	DESCRIPTION	MFR.	PART NO.
C1 C2 C3 C4 C5, 6 C7 C8 C9	Capacitor, 2X518 pf Capacitor, 20 pf, 500V, 5% Capacitor, variable, 5.5-18 pf Capacitor, 470 uf, 16V, -10% +75% Capacitor, 10 uf, 20V, 10% Capacitor, 51 pf, 500V, 5% Capacitor, 15 pf, 500V, 5% Capacitor, 1200 pf, 500V, 5%	Jackson Bros. J.F.D. Sprague	5084/2/518/G25 DM15200J DV11PS18A 502D477G016DK1C CS13BE106K DM15510J DM15150J DM19122J
J1 J2, 3	Connector, wafer, 10-pin Connector, wafer, 5-pin	Molex Molex	09-64-1101 09-64-1051
Q1, 3 Q2, 4	Transistor Transistor	T.I.	2N4416A 2N3906
R1, 2, 17, 18 R3, 4 R5, 6 R7, 8 R9, 14 R10, 15 R11, 16 R12, 13 R19	Resistor, 7.68M Ohms, 1/8W, 1% Resistor, 1.54M Ohms, 1/8W, 1% Resistor, 154K Ohms, 1/8W, 1% Resistor, 15.4K Ohms, 1/8W, 1% Resistor, 3.3K Ohms, 1/8W, 5% Resistor, 10 Ohms, 1/8W, 5% Resistor, 10 Ohms, 1/8W, 5% Resistor, 10K Ohms, 1/8W, 5% Resistor, 1.2M Ohms, 1/8W, 5%	Allen Bradley Allen Bradley	CC7684F CC1544F RN55D1542F RCR07G332JM RCR07G102JM RCR07G103JM RCR07G125JM

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TABLE 4.13 PARTS LIST, OSCILLATOR PRE-AMP PCB ASSEMBLY, A6

DESCRIPTION	MFR.	PART NO.
Capacitor, 2.2 uf, 20V, 10% Capacitor, .01 uf, 80V, 10% Capacitor, 470 uf, 16V, +75% -10% Capacitor, 330 pf, 500V, 5% Capacitor, 100 uf, 10V, 10% Capacitor, 10 uf, 20V, 10% Capacitor, 22 uf, 15V, 10% Capacitor, 47 pf, 500V, 5%	Sprague Sprague Sprague	CS13BE225K 192P1039R8 502D477G016DK10 DM15331J 196D107X901PE4 CS13BE106K CS13BD226K DM15470J DV11PS25B
Capacitor, selected at test (typ. 3.3 pf) Diode Diode, zener Diode		1N4154 1N752 1N4157
Connector, wafer Connector, wafer	Molex Molex	09-64-1101 09-64-1041
Transistor	Siliconix	VCR4N
Resistor, 820 Ohms, ¼W, 5% Resistor, Variable, 1K Ohms Resistor, 3.3K Ohms, ¼W, 5% Resistor, 1.5K Ohms, ¼W, 5% Resistor, 47K Ohms, ¼W, 5% Resistor, 220 Ohms, ¼W, 5% Resistor, 10K Ohms, ¼W, 5% Resistor, 10K Ohms, ¼W, 5% Resistor, 38.3K Ohms, 1/8W, 1% Resistor, 33 Ohms, ¼W, 5% Resistor, 68 Ohms, ¼W, 5% Resistor, 180 Ohms, ¼W, 5% Resistor, 1.2K Ohms, ¼W, 5% Resistor, 2.94K Ohms, 1/8W, 1% Resistor, 90.9K Ohms, 1/8W, 1%	Beckman	RCR07G827JM 82PR1K RCR07G332JM RCR07G152JM RCR07G473JM RCR07G221JM RN55D1002F RCR07G103JM RN55D3832F RCR07G330JM RCR07G880JM RCR07G181JM RCR07G331JM RCR07G122JM RN55D2941F RN55D9092F RCR07G561JM
Thermistor, 3K Ohms	Fenwal	JA33J1
LC, LC.	Fairchild Motorola	739PC MC1741SCP1
	Capacitor, 2.2 uf, 20V, 10% Capacitor, 01 uf, 80V, 10% Capacitor, 470 uf, 16V, +75% –10% Capacitor, 330 pf, 500V, 5% Capacitor, 10 uf, 20V, 10% Capacitor, 10 uf, 20V, 10% Capacitor, 22 uf, 15V, 10% Capacitor, 22 uf, 15V, 10% Capacitor, variable, 7.0-25 pf Capacitor, variable, 7.0-25 pf Capacitor, selected at test (typ. 3.3 pf) Diode Diode, zener Diode Connector, wafer Transistor Resistor, 820 Ohms, ¼W, 5% Resistor, Variable, 1K Ohms Resistor, 1.5K Ohms, ¼W, 5% Resistor, 1.5K Ohms, ¼W, 5% Resistor, 10K Ohms, ¼W, 5% Resistor, 10K Ohms, 1/8W, 1% Resistor, 33 Ohms, ¼W, 5% Resistor, 33 Ohms, ¼W, 5% Resistor, 330 Ohms, ¼W, 5% Resistor, 180 Ohms, ¼W, 5% Resistor, 1.2K Ohms, ¼W, 5% Resistor, 2.94K Ohms, 1/8W, 1% Resistor, 90.9K Ohms, 1/8W, 1% Resistor, 560 Ohms, ¼W, 5%	Capacitor, 2.2 uf, 20V, 10% Capacitor, 01 uf, 80V, 10% SpragueSpragueCapacitor, 01 uf, 80V, 10% Capacitor, 330 pf, 500V, 5% Capacitor, 10 uf, 10V, 10% Capacitor, 22 uf, 15V, 10% Capacitor, variable, 7,0-25 pf Capacitor, selected at test (typ. 3.3 pf)SpragueDiode Diode, zener DiodeMolex MolexMolexConnector, wafer Connector, waferMolex MolexTransistorSiliconixResistor, 32K Ohms, ¼W, 5% Resistor, 1.5K Ohms, ¼W, 5% Resistor, 10K Ohms, 1/8W, 1% Resistor, 330 Ohms, ¼W, 5% Resistor, 330 Ohms, ¼W, 5% Resistor, 330 Ohms, ¼W, 5% Resistor, 330 Ohms, ¼W, 5% Resistor, 1.2K Ohms, ¼W, 5% Resistor, 1.2K Ohms, ¼W, 5% Resistor, 1.2K Ohms, ¼W, 5% Resistor, 2.94K Ohms, 1/8W, 1% Resistor, 2.94K Ohms, 1/8W, 1% Resistor, 560 Ohms, ¼W, 5% Thermistor, 3K Ohms LC,Fenwal Fenwal Fairchild

TABLE 4.14 PARTS LIST, CONTROL AMP PCB ASSEMBLY, A7

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