# AUDIMAX®III AUDIMAX®III S Automatic level control

OPERATING AND MAINTENANCE INSTRUCTIONS











CBS LABORATORIES STAMFORD, CONNECTICUT A DIVISION OF COLUMBIA BROADCASTING SYSTEM, INC.

# AUDIMAX® III SOLID-STATE AUTOMATIC LEVEL CONTROL

#### **FEATURING:**

SOLID-STATE CIRCUITRY GATED GAIN STABILIZATION RETURN-TO-ZERO FUNCTION MONOPHONIC OR MPX OPERATION



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## SOLID-STATE AUTOMATIC LEVEL CONTROL

Unconditionally guaranteed to outperform ordinary compressors, limiters or AGC's, the new solid-state Audimax III offers the ultimate in automated gain control combined with the extreme reliability of solid-state circuitry. Only CBS Laboratories can offer the combination of experience gained through working with computer logic circuits, NASA quality and assembly techniques, and the vast CBS broadcasting complex for field testing.

The exclusive **Gain Platform** principle permits gain to remain on a stable plateau over a wide range of input levels rather than continuously allowing it to rise and fall with consequent distortion, thumping and pumping, and audio "holes." Its unique **Gated Gain Stabilizer** acts to bridge through program lapses and thus eliminate "swish-up" of background noise. A special **Return-to-Zero** function returns gain to normal during standby conditions.

These Audimax principles apply not only to radio and television stations, but also are necessary in recording, public address, background music, and two-way communication systems as well.



#### AUTOMATIC GAIN RIDING the Gain Platform

Audimax solid-state logic circuitry monitors the incoming signal and compares it with its memory of average program content over a preceding period of time. This is a four-dimensional activity (input level, output level, memory, time). Figure 1 is a two-dimensional representation. For instance, when input levels fall within the limits A and B, Audimax maintains constant gain, as shown on the Gain Platform C-D. If input becomes higher than B, Audimax quickly and inaudibly lowers the gain without thumping. When level is lower than A, Audimax raises the gain without pumping. With explosive sounds such as pistol shots and sudden audience reaction, Audimax adapts the gain without leaving "holes." It is this ability to maintain stable gain at changing reference levels that makes Audimax unique.



Figure 1: The gain platform principle

Figure 2: Operating experience without (left) and with (right) the Audimax automatic level control.



#### GATED GAIN STABILIZATION

The Gated Gain Stabilizer is a special feature of Audimax. This utilizes logic circuitry to answer the question: "During a prolonged pause in the program, should the gain be turned up?" This is of the utmost importance in motion picture and television work where the naturalness of background effects must be preserved. By maintaining constant gain during these pauses, the Gated Gain Stabilizer bridges program lapses and thus eliminates the fade-out of background effects or the "swishup" of background noise.

#### **RETURN-TO-ZERO FUNCTION**

This is still another special feature of Audimax. Whenever standby conditions occur, Audimax waits about 10 seconds while keeping the gain steady at the last correct setting. Then, when its memory unit is convinced that the program has ended, it slowly returns to normal gain thus retaining background effects at natural levels. With this unique feature, Audimax is in position to instantly provide the proper level upon resumption of the program.

#### INCREASED MODULATION and MARKET COVERAGE

While performing its control functions automatically, Audimax boosts overall levels. Figure 2 shows a comparison test of two similar one-hour programming segments. The left chart is a VU meter recording of the programming when skilled manual level control was used; the right chart represents programming with the Audimax. The average modulation with the Audimax increased by 6 db, a 300% increase in radiated program power—which represents a quadrupling of the potential market coverage. Over a thousand radio and television stations are now using Audimax, the standard of excellence in automated audio control.



### Specifications AUDIMAX III SOLID-STATE AUTOMATIC LEVEL CONTROL



AUDIMAX III Model 444

Frequency Response	Flat within 1 db, from 50 to 15,000 cps
Harmonic Distortion	Less than 1% from 50 to 15,000 cps at + 16 dbm output
Noise Level	Below - 60 dbm at normal gain
Control Characteristic	±10 db of gain control
Gated Gain Stabilizer	Threshold adjustable from -24 db to normal input
Return-to-Zero Function	Returns gain to normal during pauses greater than 10 seconds
Maximum Gain	50 db
Input and Output Impedance	600 ohms, balanced or unbal- anced (150 ohms optional)
Normal Output Level	+11vu
Maximum Output	+25 dbm
Minimum Input Level	-30vu
Physical Dimensions	Standard 19" rack mounting, 3½" high, 95%" deep
Power Requirements	15 watts at 115/230 volts AC, 50/60 cps
Shipping Weight	17 lbs.



(For Stereophonic Operation) Model 445 Consists of two Audimax III instruments, as specified above, that are physically and electronically coupled to provide simultaneous gain control in both channels. The Gain Control in Audimax III S is a function of the stereophonic sum signal (L+R), thus preserving spatial perspective and preventing undesirable "ping-pong" effects.

Physical Dimensions Standard 19" rack mounting, 7" high, 9%" deep

Shipping weight

34 lbs.

For further information, please call or write the Professional Products Department-



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174 Audimax Serial #

AUDIMAX<sup>R</sup>III (Model 444)

AUDIMAX<sup>R</sup> IIIS Model 445

Automatic Level Control

INSTALLATION,

OPERATION

MAINTENANCE MANUAL



and

April, 1965



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AUDIMAX III, MODEL 444



AUDIMAX III S, MODEL 445

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#### SECTION I

#### INTRODUCTION

#### 1-1 GENERAL

The new solid-state Audimax<sup>R</sup>III, Model 444, like its companion piece, Volumax<sup>TM</sup>, is a tool to help the broadcaster achieve maximum program power within appropriate modulation limits. Incorporating all of the features of its famous predecessor, the Audimax III also provides additional gain and versatility. Designed for use wherever high quality automatic gain riding is required, Audimax III offers a unique method of audio control for AM, FM, and TV broadcasting, recording, motion pictures and public address use.

Audimax III is the latest development in the unique Audimax system of audio control developed by CBS Laboratories. Applicable to all audio media, the Audimax is totally different in concept from ordinary compressors, limiters or AGC's. The Audimax acts like a highly capable studio technician, but without many human limitations. Valuable in the studio, the Audimax is often more valuable outside, away from controlled studio conditions. The ability of the Audimax to act instantly and control audio levels intelligently frees engineers to cope with the many other problems of remote pick-ups.

The new solid-state Audimax III offers the ultimate in automated gain control combined with the extreme reliability of solid-state circuitry. The exclusive GAIN PLATFORM principle permits gain to remain on a stable plateau over a wide range of input levels rather than continuously

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allowing it to rise and fall with consequent distortion, thumping and pumping, and audio "holes". Its unique GATED GAIN STABILIZER acts to bridge through program lapses and thus eliminate "swish-up" of background noise. A special RETURN-TO-ZERO function returns gain to normal during standby conditions.

These Audimax principles apply not only to radio and television stations, but also are necessary in recording, public address, background music, and two-way communication systems as well.

#### 1-2 WARRANTY

A warranty, with a return post card is included with your Audimax III. Fill out the post card and return it to CBS Laboratories as soon as possible to validate your warranty.

#### 1-3 FACTORY SERVICE AND REPAIR

If you should experience difficulty in installing, operating, or repairing Audimax III, please contact CBS Laboratories, Professional Products Department, Stamford, Connecticut (Area Code 203) 325-4321.

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1-4 SPECIFICATIONS AUDIMAX III, Model 444 Flat within 1 db from 50 to 15,000 cps Frequency Response Below 1% from 50 cps to 15,000 cps at Harmonic Distortion +16 dbm output Below -60 dbm output, with NORMAL gain Noise Level -10 db of gain control Control Characteristic Threshold adjustable from -20 db to Gated Gain Stabilization normal input 50 db\* Maximum Gain 600 ohms, balanced or unbalanced (150 Input and Output Impedances ohms on special order) -30 vu\* Minimum Input Level +11 vu Normal Output Level +25 dbm Maximum Output 55°C Maximum Operating Temperature Standard 19" rack mounting, 3-1/2" high, Physical Dimensions 9-5/8" deep 30 watts at 115/230 volts ac, 50-60 cps Power Requirements AUDIMAX IIIS, Model 445, (Stereo) Standard 19" rack mounting, 7" high, Physical Dimensions 9-5/8" deep

Power Requirements

15 watts at 115/230 volts ac, 50-60 cps

As delivered, Audimax III contains a 20 db fixed attenuator in the input circuit. Removal of this pad will permit user to realize specified maximum gain and minimum input level.

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#### SECTION II

#### INSTALLATION PROCEDURES

#### 2-1 UNPACKING

Carefully unpack your Audimax III and examine the unit for any evidence of physical damage that may have occurred during shipment. In the event of damage file a claim immediately with the carrier. If future transportation of the unit is anticipated, save the shipping carton for reuse.

#### 2-2 PHYSICAL INSTALLATION

Audimax III is designed to be mounted in a standard 19 inch wide rack. The unit requires 3-1/2 inch high front panel space and is slightly less than 10 inches deep. Install the unit in a reasonably well ventilated position, making certain that there is no high heat producing equipment beneath it. The ambient temperature should not exceed  $130^{\circ}$ F.

#### 2-3 ELECTRICAL INSTALLATION

The Audimax III power supply is equipped with a power transformer permitting the selection of either 115 volt or 230 volt operation. If 230 volt operation is required, remove the jumpers on the power supply board from lugs 1 to 2 and 3 to 4. Reconnect a single jumper between lugs 2 and 3. Replace the fuse with a type 3AG-0.15 amp. fuse.

For broacast applications, it is recommended that the Audimax III be installed at a studio or console and its output fed directly into the main audio line. Satisfactory operation requires that the unit be presented with a constant 600/150 ohm impedance throughout the audio band.

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A fast acting peak limiter is recommended for use at the transmitter (following Audimax III). However, this peak limiter should be set to show only occasional limiting of 2 or 3 db. For best results, a CBS Laboratories' Volumax should be used instead of a conventional peak limiter

#### NOTE

The master volume indicator should follow Audimax III. This will discourage unnecessary gain riding which might tend to defeat the automatic features of Audimax.

#### 2-4 ELECTRICAL CONNECTIONS

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Input and output leads should be connected to the five-terminal strip at the rear of the chassis. Terminals 1 and 2 are the input, and terminals 4 and 5 are the output connections. The unit may be connected for balanced or unbalanced operation. Terminal 3 is the chassis ground. The standard Audimax III is delivered for 600 ohm operation. For 150 ohm operation special input and output pads may be installed and transformers T2 and T3 strapped as shown on the schematic diagram (see Figure 4.4 and 4.5). The fixed attenuator at the input terminals must also be removed or converted for 150 ohm operation.

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#### SECTION III

#### SET-UP PROCEDURE

#### 3-1 LEVEL ADJUSTMENT

Audimax III is supplied with a 20 db fixed pad at its input to accommodate the levels usually present at the output of consoles. The minimum input for full automatic control is -10 vu under these conditions. However, removal of this pad permits normal operation with input levels as low as -30 vu.

With proper input levels, average program material should cause the front panel meter to indicate approximately 0 db gain, (this figure is relative and does not refer to actual gain of the amplifier). In this way, the advantages of  $\stackrel{+}{-}10$  db of level correction can be realized.

The INPUT LEVEL setting may be established by either of two methods:

- a. Use a recording or other program source and adjust the INPUT LEVEL control, as indicated above, until the average "0 db" reading is achieved.
- b. An oscillator may be used in place of the usual program sources or connected directly to the Audimax III input. The oscillator output (at 1 kc) should be adjusted so as to result in a level 4 db higher than the normal vu level of the line in which Audimax III is connected. The INPUT LEVEL control is then adjusted for the "O db" reading. When an oscillator is connected directly to Audimax III, it is important that proper impedance matching be observed and that no other loads are present on the line.

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The OUTPUT LEVEL control is continuously variable over a 30 db range to provide a maximum of 11 vu with normal program input.

3-2 VARIATIONS FROM STANDARD OPERATING PROCEDURES Three variations from standard operating procedures should be observed when Audimax III is used:

- a. If the master volume indicator is properly installed at the Audimax III output, there will be little tendency for manual gain control at this point. In fact, the rule here should be: "DON'T TOUCH!"
- b. At individual studios, however, where no Audimax III is in control, it may be desirable at times to readjust levels slightly. This should be done slowly, whether the program level is too low or too high.
- c. A third change of procedure concerns "fades". Since Audimax III will defeat any slow deliberate reduction of level, all fades must be made more quickly than by usual methods. A little practice will easily result in the required skill. The most convenient way to insure proper procedures at all locations is to connect all cue lines to some point beyond the Audimax III output.

#### 3-3 GATED GAIN STABILIZER

The function of the Gated Gain Stabilizer (GGS) is to make the following decision: Should the gain be increased when a lapse occurs in the audio? This is especially important for television and motion pictures where these lapses occur quite often. To prevent level increases of system noise or audio signals which are clearly background effects, the GGS

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inhibits gain "recovery" during those intervals when the input level drops below a preset threshold.

The GGS threshold has been factory set to inhibit gain increase when the incoming signal has dropped approximately 14 db below the normal line level. This figure has been established after extensive field experience, and represents a satisfactory value for typical broadcast use. For special applications the GGS threshold may be moved upwards towards normal program level by decreasing the value of R45A or lowered by increasing the value of this resistor. The following table gives suggested values:

GGS Threshold	R45A		
-4 db '	120 ohms		
-8 db	220 ohms		
-ll db	430 ohms		
-14 db	680 ohms		
-17 db	2.4 k		
-20 db	open		

Sine wave verification of the GGS threshold level may be accomplished by the following procedure:

- a. Feed a sine wave input to cause the front panel meter to read0 db gain reduction.
- Remove the signal and wait at least 15 seconds for full stabilization to occur.
- c. Reapply the input signal at a level below the desired threshold and slowly increase the signal until the front panel meter just

begins to deflect towards the right. The input level at this time should be approximately 5 db less than that indicated by the above table. (This 5 db difference is a special factor that must be considered when sinewave calibration of the GGS threshold is performed).

#### 3-4 FUNCTION SWITCH

Audimax III is in operation performing automatic level control when the FUNCTION switch is at NORMAL position. Turning the switch to the TEST position causes the gain to hold constant at the same level as for normal operation. The function of the TEST position is to provide for overall system performance measurements.

#### 3-5 LIMITED DYNAMIC RANGE APPLICATIONS

The gain control action of the Audimax has been designed to provide a precise degree of control with a minimum of noticeable change in the original dynamic range. As a tool for the broadcaster, it provides maximum modulation consistent with artistically acceptable performance for a wide variety of program material. In some applications, however, it is practical and desirable to further limit program dynamic range. This is commonly done for the purpose of achieving higher average modulation, or a more uniform sound as in the case of public address systems. This effect may be achieved by decreasing the Audimax recovery time.

Although the total gain-increasing action of the Audimax is a complex function of many variables, one phase of the recovery characteristic may be modified by changing R76. This normally is a 10 megohm resistor

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mounted on lugs on the Logic Board. By decreasing its value, the speed of recovery is increased. Typically, the resistance may be decreased to 5 megohms, although values as low as 1 megohm can be used in special applications.

#### 3-6 STEREOPHONIC OPERATION

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For two-channel stereophonic operation, two Audimax III units are coupled together by means of a stereophonic adapter board mounted in the upper chassis. The adapter employs resistive mixing of the left and right Audimax III output signals and controls each of the two Audimax IIIs with a signal proportional to the sum of left plus right. In this way, gain changes in both channels are identical, thus preserving the stereophonic perspective, as well as making the system responsive to the true volume level.

In the event that the incoming left and right channels are improperly phased with respect to each other, the coupling circuitry in the stereophonic adapter would provide a difference signal instead of a sum signal for control purposes. Since this difference signal is generally lower in level than the sum signal, Audimax gain would be unnecessarily high. To correct for this out-of-phase condition, a STEREO REVERSE switch is provided. The upper chassis in the stereophonic pair contains a MODE switch to select either MONAURAL, STEREO or STEREO REVERSE operation. STEREO REVERSE operation corrects for an inadvertent phase reversal in the input line. MONAURAL operation permits independent usage of the two Audimax units. The FUNCTION switch works as previously



described except that both left and right channel units are controlled by a single switch (S92) mounted on the lower chassis.

The INPUT LEVEL controls of the stereophonic Audimax units may be most conveniently adjusted by working with the MODE switch in the MONAURAL position. As previously indicated, a common 1 kc sine-wave input should be applied to both channels so as to result in a level 4 db higher than the normal vu level of the lines in which the Audimax is inserted. When stereo operation is intended, adjust the INPUT LEVEL controls to produce front panel meter readings of approximately +6 db. When the MODE switch is returned to the STEREO position, the gain in each unit should change to approximately 0 db for normal operation.

In addition, because normal input levels are 6 db lower in Stereo mode than in Monaural, R45A, the Gated Gain Stablization threshold control has been removed thereby providing the additional 6 db of GGS sensitivity required. For that reason, when switched to Monaural mode, the GGS threshold will be -20 db rather than -14 db relative to normal input level.

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#### SECTION IV

#### THEORY OF OPERATION

#### 4-1 GENERAL

Observe Audimax III block and schematic diagrams (Figures 4.1 through 4.4). Transistors 92 through 99, together with input and output attenuators, R8 and R43, and input and output transformers T2 and T3, constitute a high-quality audio amplifier. All stages are operated in push-pull. A Vario-losser network, including CR7 and CR8, obtains control voltage from the Audimax III Memory Unit. The signal attenuation of the Vario-losser is a function of the voltage applied to it. Thus, the overall system gain becomes a function of the output level, as determined by rectifier 1 and 2, and the input level determined by rectifier 3. Each rectifier is appropriately weighted with respect to charge and discharge speed to handle speech and music most effectively. For example, rectifier 2 is weighted to permit a more rapid discharge following a short impulsive signal, excessive with respect to the average, than would be true if there were merely a change in average level.

The attack time of Audimax III, i.e. the time required to effect a gain reduction when the signal level rises suddenly, is approximately 12 milliseconds and is dictated by the charge-up time of the rectifier 1 capacitor. The recovery time, i.e. the time required to effect a gain increase when the signal level drops, is a function of several variables. Audimax utilizes the "Platform" concept. Thus, instead of having a recovery action such that the control voltage tends to follow the amplitude contour

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of the audio signal, audible peaks in the signal cause the gain to be set at a proper level, and a reduction of signal from these peaks over a suitable range will be accommodated without gain changes unless it becomes apparent that the average value has shifted. When an increase of gain is required to maintain constant output level, this change is effected within one or two seconds. The Gated Gain Stabilization feature of Audimax III allows discharge of the storage capacitor through R76, thus providing a slow upward drift towards "Platforms" of higher gain, only during that time when program is present.

The Input Reference, driven by rectifier 3, feeds a third input to the Recovery "AND" circuit. As long as this input is positive, the additional slow recovery mode is in effect. However, during a lapse of audio, this input is at -2 volts. Under these conditions, the Recovery "AND" circuit is inhibited and R76 is electrically disconnected from the storage capacitor. Thus, the system gain is held constant during pauses until the Input Reference returns to a positive voltage condition. The gentle action provided by R76 is especially useful for improving average modulation levels. This action is completely separate from the normal gain riding activities of Audimax III and will not be objectionable under normal circumstances. If for special applications, it is deemed desirable to speed up this phase of the recovery characteristic, R76 may be decreased in value. (See Limited Dynamic Range Applications, Page 3-4).

The Input Reference also feeds a 10 second time delay which is coupled to the control voltage bus via an "OR" circuit. If audio should lapse for a period longer than 10 seconds, and if the system gain is greater than 0 db, the gain will automatically return to 0 db. This places the system in a proper standby condition to await the resumption of audio.

#### 4-2 CIRCUIT OPERATION

The input signal is applied through the input attenuators R8 and R9, and input transformer T2. The signal at the secondary winding of T2 is amplified by the push-pull class A amplifier stages Q2 - Q3 and Q4 - Q5. The coupling circuit between these stages contains the Vario-losser elements CR7 and CR8. These matched diodes present an attenuating path whose impedance is determined by the control voltage applied through R24. Control voltage, taken from potentiometer R68, controls the Variolosser and therefore the amplifier gain.

To minimize distortion, the output transformer T3 is fed by a Class A push-pull amplifier Q8 - Q9, driven by push-pull emitter followers Q6 - Q7. Output is then fed through the 600 ohm T-pad, R43, to the output terminals.

Step up winding 1 - 5 of T3 is capacity coupled to diodes CR17 and 18 whose cathodes are biased at +16 V. Program signal is rectified by them and the storage capacitor located within the Memory Unit is negatively charged through R79. The control line is connected to the grid of the cathode follower, V1, which presents negligible loading of the storage capacitor and provides a low impedance voltage source to the Vario-losser.

Figure 4.2 is a composite functional diagram illustrating the steadystate interrelationships among the several elements of the Audimax III System. The upper left quadrant indicates the relative gain of the Variolosser (in decibels) as a function of control voltage. The lower left

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quadrant indicates the outputs of rectifiers 1 and 2 (see Figure 4.2) as a function of Audimax III output level. The voltage across the storage capacitor developed by biased rectifier 1 (CR17, CR18) is shown by curve OJGH. The voltage developed by rectifier 2 (CR15, CR16) and fed to the comparator is shown by curve OJKQ. Rectifier 2 is biased with +7.5 volts.

Control voltage to Vl is obtained either from rectifier 1 or rectifier 2 <u>depending upon which is less negative</u>. This is determined by the comparator.

Referring now to the lower right quadrant of Figure 4.2, below an input of -24 dbm (with R8 fully clockwise) Audimax III has a constant gain of 30 db. This is represented by section OA of the input-output curve. As the input is increased from -24 dbm to -16 dbm, the <u>gain</u> is maintained constant because, although rectifier 2 has developed about -8 volts, rectifier 1 output is zero, and being <u>less</u> negative than rectifier 2, therefore controls the gain. Thus, examining the upper right quadrant of Figure 4.2, Audimax III gain vs input, the gain remains constant along FIM. As the input is further increased, rectifier 1 begins to develop negative dc along line GH, and since rectifier 2 output JKQ is more negative, control remains with rectifier 1. Audimax III gain follows line MN, and the output is determined by line BC.

When the input has reached +4 dbm, the output is +16.5 dbm and the normalized gain reduction is 17.5 db. If the input is now <u>reduced</u>, rectifier 1 output will <u>not</u> become <u>less</u> negative because charge is retained by the Recovery "AND" circuit. Rectifier 2 output, however, will be

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reduced quickly. Thus, as the input drops from +4 dbm to -1 dbm, the gain remains constant (line NP), output follows line CD, control voltage to V1 remains constant along HK while rectifier 2 output drops along QK.

As the input is reduced below -1 dbm, however, rectifier 2 output becomes <u>less</u> negative than rectifier 1 output, and gain control reverts to rectifier 2. Thus, the gain increases following line PL and the output follows line DA because both rectifiers 1 and 2 move along KJ. When the input is reduced below -24 dbm, Audimax becomes a constant gain amplifier.

Figure 4.2 may be used to determine Audimax III behavior for both ascending or descending input signals by the method of projection along the four sets of curves utilizing the rule of precedence indicated above, i.e. control is vested in either rectifier 1 or rectifier 2 depending upon which has a less negative output.

It must be borne in mind that the description given above pertains only to the steady-state performance of Audimax III. The transient behavior of the system modifies this performance to produce artistically acceptable automatic control.

#### 4-3 GATED GAIN STABILIZATION

To prevent Audimax III from seeking its maximum gain due to a lapse of audio greater than two seconds, such as occurs in TV and motion pictures, Gated Gain Stabilization is employed. In the discussion to follow, the term "lapse of audio" refers to a condition where the input signal is below that determined by the GGS threshold control, R45A.

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Referring to Figure 4.4, the signal from the collectors of Q2, Q3 is fed to emitter followers, Q14, Q15 and then to an amplifier consisting of Q10 - Q13. R45, in the base circuit of Q10, Q11, forms a voltage divider with R44 and R46 thereby serving as the Gated Gain Stabilizer threshold control.

The push-pull output of Q12 and Q13 drives rectifier 3 whose dc voltage (at terminal F of the GGS printed circuit board) is applied to the Input Reference. Figure 4.2 indicates the output of rectifier 3 (with R45A = 680 ohms) as curve RST covering both lower quadrants. Values of rectifier 3 output shown in the lower right quadrant are positive and those in the lower left quadrant are negative. For example, if rectifier 1 output were -1 volt and rectifier 2 output were -10 volts, rectifier 3 output would be about +1.5 volts. Rectifier 3 determines the voltage at the output of rectifier 2 whenever rectifier 2 is less negative than rectifier 3. If the input signal were suddenly removed without rectifier 3 in the circuit, the control voltage would soon return to zero. However, with rectifier 3 output at -2 volts, rectifier 2 will rise from -9 volts to -2 volts and then relinquish control to rectifier 3. Since rectifier 3 remains at -2 volts, rectifier 1 output must remain at -2 volts, and the amplifier gain is held constant until a signal returns to cause rectifier 3 output to become positive with respect to rectifier 1. Since the speed with which rectifier 3 output is changed is very rapid in comparison with the operating speeds of the other rectifiers, it assumes rapid control when signal changes occur requiring such action. Its behavior may be likened to an electronic "gate" which either inhibits or permits gain increases, depending upon the input signal level.

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#### 4-4 FUNCTION SWITCH AND METER

In the NORMAL position of the FUNCTION switch, Audimax III is in operation and the GAIN meter monitors the cathode voltage of VI. Since negative control voltage to VI reduces the cathode voltage and increases the attenuation of the Vario-losser, the meter is calibrated to indicate the relative gain of the amplifier.

In TEST position, the FUNCTION switch connects the control line to a potential providing a constant grid-cathode voltage at VI and therefore constant gain to the amplifier. This voltage has been selected to duplicate the normal gain of Audimax III.

#### 4-5 STEREOPHONIC ADAPTER

Figure 4.3 is a schematic diagram of the Audimax III Stereophonic Adapter circuitry. This board is mounted, together with the MODE switch in the left (upper) channel unit of two essentially identical Audimax IIIS for use in stereophonic operation.

In STEREO position, output signals from the two units are coupled via capacitor pairs C10 and C11 to the Stereo Adapter printed circuit board where resistive mixing is employed to produce a push-pull Left-plus-Right signal. This sum signal is then fed to T91 by the Class A pushpull amplifier Q91, Q92. Step-up winding 1-5 provides a parallel feed to the control circuitry of each Audimax via capacitors C91-C94. Since the control for the Left and Right Channel Audimax III's is being obtained from a sum signal, it must be realized that, when both channels are fed identical signals, gain control will occur at an input 6 db below that





FIGURE 4.3 STEREOPHONIC ADAPTER SCHEMATIC DIAGRAM

BORATORIES

indicated in Figure 4.2 thereby producing an output 6 db below the normal output of a monaural Audimax III.

STEREO REV position reverses the phase of the signal from the left (upper) Audimax to correct for improper phasing of the incoming left and right channel signals.

In MONO position of the MODE switch, both units are restored, except for the TEST function which is controlled by the FUNCTION switch in the lower Audimax, to normal independent operation.

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FIGURE 4.4 AUDIMAX III, MODEL 444, SCHEMATIC DIAGRAM

### CAS LABORATORIES

#### SECTION V

#### MAINTENANCE

#### 5-1 GENERAL

Trouble-shooting for any apparent malfunction of the Audimax III should begin with a check of the power supply. DC voltages, as measured with a multimeter rated at 20,000 ohms per volt or greater, should fall between the upper and lower limits as shown on the schematic diagram. Accidental shorting of the +20 V supply could cause Ql to develop a collector-emitter short thereby impressing an unregulated 28 V at point D. If this transistor is replaced, do not neglect to install the heatsink on the new transistor. Check for open decoupling capacitors in the event of excessive 120-cps hum. If the power supply functions properly, proceed with the following recommended checks for possible troubles.

In the extreme case - no output at all - check your input and output connections thoroughly. Inspect the harness connection to the printed circuit boards for a possible open lead. If this visual inspection does not uncover any defects, stage by stage checking of the unit is necessary. The collector dc voltages of each stage should be checked before any signal tracing is attempted.

#### 5-2 SERVICING THE MAIN AMPLIFIER

An input signal of -18 dbm (0.1v) at 1 kc may be used for signal tracing the main amplifier channel. Since this level is below the threshold of

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gain reduction, the amplifier should provide 30 db of gain from input to output terminals, with the GAIN meter reading +10. To insure maximum gain, short the "control line lug" to ground.

#### NOTE

Care should be taken to have the FUNCTION switch in NORMAL position whenever the control line is grounded to prevent possible damage to the GAIN meter.

This lug is located at the top of the Logic board adjacent to the Memory Unit. Frequency response is also most conveniently measured at this level, although response is flat at all levels.

The signal at points P and R on the input board should be about 0.15 volts RMS measured with a VTVM to ground. If this voltage appears to be incorrect, localize the trouble by removing the harness leads from points P and R. The voltage at these points should now measure 0.45 volts. Obtaining the correct reading in this unloaded condition would indicate proper functioning of the Input board and, therefore, a malfunction of the Output board. However, if this measurement does not check, then further checking of the Input board is required.

With the input maintained at 100 millivolts, the following approximate signal voltages to ground should be present: Q2 and Q3 collectors, 35 millivolts; the bases of Q4 and Q5, 7 millivolts. With correct voltages at Q2 and Q3, but incorrect at Q4 and Q5, remove the harness lead from point E and observe that the level at Q4 and Q5 bases does not increase by more than 1 db. Excessive level increase would indicate a malfunction or improper calibration of the Logic board. If transistors Q4 and Q5 are defective, replace them with units with beta matched within

ABORATORIES

20% of each other. If it is not practical to match betas, select a replacement transistor such that the collector voltages of Q4 and Q5 differ by less than 1 V dc.

Diodes CR7 and CR8 are matched. To match a replacement diode, feed 1 milliampere from a regulated power supply through a high resistance in series with the diode. Forward voltage drop across the diode under test must be within 10 millivolts of the other diode under the same condition.

If any of the semiconductor devices on the Input board are replaced, it will be necessary to readjust R22 and R68 as follows: turn the INPUT and OUTPUT LEVEL controls and R68 fully clockwise. Feed a 5 kc signal at -6 dbm and adjust R68 to produce a 0 db reading on the GAIN meter. The output should be +15 dbm. Connect a distortion analyzer across the output and adjust R22 for minimum distortion.

Replacing Q6, Q7, Q8 or Q9 will necessitate the readjustment of R36. Feed a 50 cps signal to deflect the GAIN meter to the green region and adjust R36 for minimum output distortion.

#### 5-3 SERVICING THE GATED GAIN STABILIZER

Trouble-shooting of the Gated Gain Stabilizer (GGS) and the Logic board can be facilitated by the use of Figure 4.2. It is very important, however, that all dc measurements be performed with a VTVM of 10 megohms or greater input impedance.

With no input signal applied to Audimax III, -2 volts dc should be present at point F of the GGS printed circuit board. Monitor this point and feed a 1 kc signal at -28 dbm with the INPUT LEVEL control R8, fully clockwise. Increase the input slowly and observe that point F becomes positive at



approximately -20 dbm. With this input, 0.025 volts rms to ground should be present at the emitters of Q14, Q15 producing approximately 0.060 volts at Q10, Q11 collectors.

5-4 SERVICING THE LOGIC BOARD AND MEMORY UNIT

#### CAUTION

Be careful when making these tests. The Memory Unit can be permanently damaged if the voltmeter probe shorts these points to other voltages.

The solid state Memory Unit has been encapsulated in epoxy for maximum stability and protection. No attempt should be made to open it; all test measurements can be made at appropriate connection points. Before undertaking any tests of the Memory Unit, first be sure that the main amplifier and Gated Gain Stabilizer are functioning properly.

To test the steady-state performance of the Logic board and Memory Unit, turn the INPUT LEVEL control fully clockwise. An input of -6 dbm at 1 kc should produce -1 volt at the control line (BLUE connection to the Memory Unit) and -9 volts at the GREEN connection.

With R68 correctly calibrated there should be -1 volt at point E which will produce approximately 10 db of gain reduction in the Vario-losser. To observe the relinquishing of control by rectifier 2 to rectifier 3, slowly decrease the input to -30 dbm while monitoring the voltage at the Memory Un: t GREEN connection. This voltage will rise from -9 volts towards 0 but should then begin to increase negatively, at approximately -20 dbm, when rectifier 3 becomes more negative than rectifier 2. It is



important that the above measurements be made with a vacuum tube voltmeter with an input impedance of at least 10 megohms.

The steady-state voltage relationships are graphically shown in Figure 4.2. If for some reason it is necessary to replace V1, then R65 and R68 will  $R \gamma_2$  require recalibration. To set B65, short to ground the "control line lug", located at the top of the Logic board adjacent to the Memory Unit, and adjust for a +10 db reading of the GAIN meter. R68 can then be set by feeding -6 dbm at 1 kc to Audimax III, with the INFUT LEVEL control fully clockwise, and adjusting for a 0 db reading on the GAIN meter.

#### 5.5 TRANSIENT PERFORMANCE

To check transient performance, turn R43 fully clockwise and feed a 1 kc signal so as to produce a GAIN meter reading between -5 and -10 db. This should result in an output level of +16 dbm.

Rapidly reduce the input signal exactly 20 db. Recovery to maximum gain should occur in two steps: after an initial delay, quickly to a reading of approximately +5 db, then slowly to +10 db. This fast mode of recovery is typical of the speed at which gain is increased when program levels exceed the lower boundaries of the "platform". The slower recovery mode is equivalent to that speed at which a drift towards "platforms" of higher gain occurs. This latter time-constant is controlled by R76, and the above description only applies when R76 is unchanged from its original value of 10 megohms. After the gain has stabilized at maximum, short out the input signal and watch the GAIN meter. Gain should remain constant for at least 10 seconds and then slowly return to the normal region.

Next, restore the previous full input signal level, resulting in a gain reading between -5 and -10 db. Short out the input signal and observe that the gain will recover to -5 db with no further change.

To verify correct operation of Gated Gain Stabilizer, feed a 1 kc signal to produce a reading of 0 db on the GAIN meter. Quickly reduce the input 20 db. The meter should <u>not</u> move out of the green region. Increase the input 5 db and observe that the meter moves out of the green region towards maximum gain.

This check is only valid for R45A = 680 ohms as factory supplied. If this value has been changed to alter the Gated Gain threshold, the performance check must be changed accordingly.

#### 5-6 BULB REPLACEMENT

Meter lamps PL1 and PL2 are rated at 6 volts, but being operated at only 4 volts to provide extremely long life. If, however, replacement becomes necessary, removal of the lamp holders is facilitated by the access holes located directly behind the sockets in the card holder.

ABORATORIES

ABORATORIES

SECTION VI PARTS LIST AUDIMAX III

Ref. (Symbol)

### C1, C3 C2, C4, C5, C23\*\* C6, C7, C8, C9 C12, C13, C16 C10, C11, C14, C15 C17 C18A\*\*, C18B\*\* C19, C20

CR1, CR2, CR3, CR4 CR5

CR6

C21, C22

CR7\*, CR8\*, CR11, CR12, CR13, CR14, CR19\*\* CR15, CR16, CR17, CR18

Q1, Q8, Q9 Q2, Q3, Q4<sup>+</sup>, Q5<sup>+</sup>, Q10, Q11, Q12, Q13, Q14, Q15

Q6, Q7

Vl

\*CR7, CR8 matched to within 20% +DC Beta matched to within 20%

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Description

Capacitors		
Electrolytic	200 MF 50 V	IEI-HPC-200-K-O
Electrolytic	100 MF 50 V	IEI-HPC-100-L-0
Electrolytic	2 MF 50 V	IEI-HNC-2-L-1 or AerovoxBCD-50002
Dipped Mylar	.1 MF 100 V +10%	Elmenco1DP-2-104
Dipped Mylar	.33 MF 100 V +10%	Elmenco1DP-4-334
Dipped Mylar	1.0 MF 100 V +10%	Elmenco1DP-5-105
Dipped Mylar	.05 MF 100 V +10%	Elmenco1DP-2-503
Dipped Mylar	.47 MF 100 V +10%	Elmenco1DP-4-474

#### Diodes

Silicon Rectifier 250 MA 100 PIV	SolitronCER-68B
Silicon Zener 1N963B 12 V <u>+</u> 5% .4 W	Motorola or equiv.
Silicon Zener 1N968B 20 V <u>+</u> 5% .4 W	Motorola or equiv.
Silicon, 1N456A	Texas Inst. or equiv.

Silicon, 1N458A

2N696

2N1374

2N3396

8056

Transistors and Nuvistor

# Texas Inst. or equiv.

Texas Inst. or equiv.

Texas Inst. or equiv.

GE RCA

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Ref. (Symbol)

#### Description

Manufacturer & Part No.

#### Resistors

Note: All resistors carbon composition 1/2 W +5% Allen-Bradley or equivalent, unless otherwise specified.

RL	5.6 ohm 2W wirewound	IRCBWH
R2	68 ohm	
R3, R21, R23, R45A	680 ohm	
R4	47 ohm	
R5, R73**	560 ohm	
R6	68 ohm	
R7	100 ohm	
R8, R43	600 ohm T-pad (WW) 150 ohm T-pad (optional)	CBS B23982 CBS B26525
R9A, R9E	470 ohm	
RIO, RII	300 ohm	
R9C, R56, R57	120 ohm	
R12	3 К	
R13, R14, R25	lo K	
R15, R18, R55, R58	15 K	
R16, R17	430 ohm	
R19, R20, R53, R54, R102**	4.7 K	
R22, R68	Pot 1 K +20% 1/6W	Mallory MTC-1
R24, R47, R48, R64	2.2 K	
R26	5.6 K	
R27	24 К	
R28**, R44, R46	1.8 K	
R29, R32, R80, R81	18 K	
R30, R31	180 ohm	
R34, R38	150 K	
R35, R37	39 K	
R36	Pot 10 K +20% 1/6 W	Mallory MTC-1
R40	24 ohm	



Ref. (Symbol)	Description	Manufacturer & Part No.
R41, R42	20 ohm	
R45	lK	
R49, R52	2.7 K	
R50, R51	39 ohm	
R59, R62, R65, R66, R79, R87, R90	100 K	
R60, R61	68 K	
R63, R86	6.2 K	
R67	390 K	
R69	3.9 К	
R70**	1.2 K	
R71, R28**	1.5 K	
R72	Pot 250 ohm 1/6 W +20%	Mallory MTC-1
R74	15 Meg	
R75	20 Meg	
R76	10 Meg	
R77, R78	180 K	
R82, R83	470 K	
R84	3.6 К	
R85	8.2 К	
R88, R89	6.8 к	
RIOL	560 ohm 1/4 W ±5%	
R103	750 ohm	
	Misc. and Electrical	
Fl	Fuse 3 Ag 3/10 A (115 V) .15 A (230 V)	Littlefuse or equiv.
S1, S2	Switch SPST	с-н 8381 кү
TL .	Power Transformer	CBS 23936F
T2	Input Transformer	CBS 23935
<b>T</b> 3	Output Transformer	CBS 23934-2



Ref. (Symbol) PL1, PL2 TB-1

M-1

<u>Description</u> <u>Misc. and Electrical</u> Lamp #1768 Barrier Strip (5 Term) Meter "GAIN" Lamp Holders (2) Heat Sinks Fuse Post

GE or Tungsol Jones 5-140-Y CBS A-26664C Lee Craft 16-26

Manufacturer & Part No.

Wakefield Eng. NF-207 Littlefuse 342012

Complete Assemblies Power Supply Board Input Board Output Board GGS Board Logic Board Memory Unit

CBS C23958-ASY CBS C23957-2-ASY CBS C23959-ASY (A3) CBS C23953-ASY CBS C23954-ASY CBS A23952-ASY

\*\*Values shown for units with serial nos. above 201. For serial nos. below 201 values differ as follows:

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#### PARTS LIST

#### STEREOPHONIC ADAPTER

Ref. (Symbol)			Description	Manufacturer & Part No.	
C91,	C92,	C93,	C94	Cap, Mylar .1 MF 100 V +10%	Elmenco 1DP-2-104
Q91,	Q92			Transistor 2N696	Texas Inst. or equiv.
T91				Transformer (output driver)	CBSA23934-2
R91,	R92,	R93,	R94	Resistor 120 K 1/2 W <u>+</u> 5%	A- B
R95,	R96			Resistor 4.7 K 1/2 W +5%	A-B
R97,	R98			Resistor 68 K 1/2 W <u>+</u> 5%	A- B
R99				Pot 100 ohm 1/6 W <u>+</u> 20%	Mallory MTC-1
RLOO				Resistor 3.3 K 1/2 W ±5%	A-B
S91				Switch Rotary "MODE"	Mallory Grigsby12M1333G
				Connectors (chassis) (2)	Cannon or Cinch DE9P
				Connector (Cable) (2)	Cannon or Cinch DE9S
				Hood (2)	Cannon or Cinch DE1997-5
				Bracket (Front Mounting) (2)	CBSB26572
				Strap Rear Supporting (2)	CBSB26573
<b>S</b> 92				Switch, "FUNCTION" (Installed in lower Audimax)	с-н8360-к8
				Board Assembly	CBS26642 (asy)

