INSTRUCTIONS GEH-954A

PLUNGER RELAYS

TYPES PAA, PAC, PAV, PBA, PBC, AND PCV







PLUNGER RELAYS

TYPES PAA, PAC, PAV, PBA, PBC, and PCV

The above nomenclature embraces a line of relays designed to protect against overcurrent and undervoltage and also for use as auxiliary devices. The same principle of operation is common to all of them and depends upon the action of a magnet coil in attracting or releasing the plunger when predetermined values of voltage or current are present in the circuit to which the coil is connected. By means of a snap toggle mechanism the operation of the contacts is quick-acting on the upstroke of the plunger. These contacts can be arranged in several ways which, with the use of a coil suitable for the particular purpose in view, adapt these relays to a large number of applications.

Three distinct varieties of the general construction are available. These are differentiated by the second letter of the nomenclature; thus the letter "A" denotes the standard construction, "B" indicates the sensitive form (hand or electrical reset only), while "C" distinguishes a shaded-pole construction designed to insure quiet operation on alternating voltage. The three types are not interchangeable in service and the outstanding features of each are listed on page 4.

INSTALLATION

When received, the cover should be removed and the relay inspected to make sure that the toggle snaps quickly when the plunger is raised slowly by hand, and that the plunger drops down freely to its normal position when released.

It may be more convenient to adjust the contacts (see below) before mounting the relay than afterward.

The relay should be mounted on a vertical surface, preferably in a location free from excessive vibration, dirt, moisture, or corrosive fumes.

ADJUSTMENTS

See that the die-cast cam at the front of the relay bears evenly against the two rollers; the supporting holes in this cam are slotted for adjustment. Make sure that the screws holding this cam are tight, because these partially determine the amount of wipe on the back contacts.

Contacts

The stationary contacts can be placed in either of two positions, one of these being toward the back of the relay and the other toward the front. These positions may be readily obtained by loosening the screw on the front of the contact block, removing the stationary contact and replacing it in the desired position.

Lifting the plunger and operating the contact bar solely by hand, see that all the back contacts make simultaneously and all the front contacts make simultaneously. Adjust for this condition, if necessary, by loosening the set screws and moving the contact piece forward or backward as required.

After locking the adjustments, see that the contacts still make simultaneously, and then operate the contact mechanism slowly by means of the plunger and see that each contact has wipe.

Automatic or Hand-reset

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In the construction of types PAA and PAC relays the upper portion of the plunger rod is surrounded by two semi-cylindrical die-castings which carry four projecting parts at the bottom spaced 90 deg. apart, located under the toggle arms, and two similar parts spaced 180 deg. apart, located directly over the toggle arms. These projecting parts or knobs may be adjusted to two positions; when the two upper knobs lie across the toggle arms the contacts are automatically reset by the fall of the plunger, whereas when they are rotated through 90 deg. they pass downward between the toggle arms, and the contacts remain in the operated position until reset manually by means of the push rod projecting through the front of the cover. This rotation is accomplished by removing the clamping spring at the top of the rod

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APPLICATIONS AND CHARACTERISTICS

RATINGS								1		
Type of Relay	Application	Time	*Contacts	Volts	Amp.	Freq. in Cycles	Reset	Indi- cating Target	Construction	
PAC11A PAC12A		Inst. Time		{	1 to 5 1 to 5	25 to 60 40 to 60		Yes Yes	The PAC relay can be obtained either instan- taneous or with time delay, and with either	
PAC13A PAC14A	A A Cover- current B	Inst. Time }	****	{	1 to 5 1 to 5	25 to 60 40 to 60 S	Self	Yes Yes	the plunger drops at approximately 70 per cent of the current at which it picks up, after the plunger has lifted, until it strikes the togole.	
PAC11B PAC12B		Inst. Time }	•••• •••	{	1 to 5 1 to 5	25 to 60 40 to 60	30 Hand 30 30	Yes Yes	The time delay may be adjusted for any time up to 20 seconds at 125 per cent of its calibra- tion. The low point of calibration is approximately the same as the continuous capacity, while the highest calibration is three times the lowest calibration value. The standard time-delay relay is assembled at the factory to give the delay on pickup with instantaneous dropout.	
PAC13B PAC14B		Inst. }	****	{	1 to 5	25 to 60		Yes		
PACI4B				(
PBCIIA		Inst.			1 to 5	25 to 60	Hand	Yes		
PBC12A		Inst.			1 to 5	25 to 60	Hand	Yes	The DBC sales is built in the list of	
PBC11B		Inst.			1 to 5	25 to 60	Hand	Yes	form with either hand or hand-and electrical-	
PBC12B	Sensitive Over- current	Inst.			1 to 5	25 to 60	Hand	Yes	the plunger is much lighter. The low point of calibration is approximately	
PBC13A		Inst.	****		1 to 5	25 to 60	Hand and Electric	Yes	50 per cent of the continuous capacity, while th high point of calibration is three times the lowes calibration value.	
PBC13B		Inst.	0000		1 to 5	25 to 60	Hand and Electric	Yes		
PAVIIA	Under- voltage	Inst.		125		145	Self	No	The PAV relay is similar to the Type PAC	
PAV12A	Protection for D-c. Circuits	Time		and 250 D-c.			Self	No	coil to fit the device for use as a d-c. undervoltage relay.	
PCV11A PCV12A		Inst. }	·			25 and 60	Self	No	The PCV relay differs from the above con-	
PCV13A PCV14A	Under- voltage Protection for A-c. Circuits	Inst. Time }	****	115, 230, 460, and 575 A-c.		25 and 60	Self Self	No	structions in that it is particularly adapted to operation on a.c. voltage and is quiet at rate voltage with the plunger up. It may be obtaine either in the instantaneous form or with the tim delay feature. The latter is assembled at the factory to give instantaneous pickup with tim delay doesn't because provided to with time	
PCV11B PCV12B		Inst. Time }	****			25 and 60		No		
PCV13B PCV14B		Inst. Time }	****			25 and 60	Self	No	but will pickup at approximately 80 per c of rated voltage and dropout at 30 per cent.	
PAA11A PAA12A		Inst. Time }		115,	•	25 and 60		Yes		
PAA13A PAA14A	and all	Inst. Time }	++++	230, 460, and		25 and 60	Self	Yes	The PAA relay is similar to the Type PAC	
PAA11B PAA12B	Auxiliary	Inst. }		575 A-c.		25 and 60	or Hand	Yes	potential coil. When used on a-c. this relay is suitable for momentary energization only.	
PAA13B PAA14B		Inst. Time }	****	9 to 600 D-c.		25 and 60		Yes		
PBAIIA		Inst.			t	25 and 60	Hand	Ves		
PBA12A	Bell Alarm and Auxil-	Inst.		115, 230, 460, and 575 A-c.		25 and 60	Hand Hand Hand	Yes	The PBA relay is similar to the Type PBC except that it is equipped with an a-c. or d-c. potential coil. It is not suitable for continuous energization by alternating current. Current coils are also supplied when connected in series with other coils.	
PBA11B		Inst.				25 and 60		Yes		
PBA12B	lary	Inst.	****	125, 250, and 650		25 and 60		Yes		
PBA13A	Auxiliary	Inst.		D-c.		25 and 60	Hand	Yes		
PBAI3B	- Cualitary	Inst.	1000			25 and 60	Electric	Yes		

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* { Positions of contacts. OAlternative positions of contacts. † One-minute rating of d-c. coil in amperes: 1.5, 2.8, 6, 12, 25, 30, and 80.

and rotating the semi-cylindrical castings carrying the knobs until the latter reach the desired position. The spring must then be replaced in the recess provided for it.

TIME DELAY

This feature is obtained by means of a bellows and air valve located at the top of the plunger rod. The bellows is composed of a rubber compound which must not be lubricated, and which is unaffected, either in its action or in its durability, by high or low temperature. The rate at which the air is expelled by the upward stroke of the plunger and is returned on the downward stroke is governed by a calibrated disc at the right-hand side of the bellows controlling the air valve, the latter being located directly in front of the Bakelite drum upon which the disc rotates. This disc is arbitrarily marked from 1 to 10 and the valve mechanism is so arranged that when the numeral 1 lies over the valve opening the time delay of the relay is at its minimum value: as the disc is rotated so that higher numerals lie vertically over the valve aperture the time delay increases and reaches the maximum time setting of the relay at the numeral 10. (See Fig. 3.)

The setting of the left-hand disc, which is not calibrated, determines whether the delay brought about by the bellows will occur on the upward stroke of the plunger, on its downward stroke, or on both. By raising the clip which holds this disc in place, and removing the latter, two valves are displayed one of which contains a removable poppet, while the other does not. The action of the poppet is as follows:

When the poppet is placed in the left-hand valve opening, with the dowel pin on the cover seated in the recess at the back of the molded part, the time delay takes place on the upward stroke of the plunger and there is no time delay on the downward stroke.

When the poppet is placed on the right-hand valve opening, with the dowel pin still seated in the recess at the back of the molded part, the action is reversed, the time delay now occurring on the downward stroke, while the upward stroke is practically instantaneous.

With the poppet still in the right-hand valve opening, but with the disc replaced so that the dowel now rests directly on top of the poppet, instead of in the recess previously described, the time-delay action of the relay occurs on both the upward and downward strokes.



Fig. 3. Discs for Adjustment of Time Delay

In making the any of above adjustments care should be taken to see that the leather washer under the disc is properly seated when the latter is replaced.

OVERCURRENT SETTING

The current at which the plunger operates is predetermined by the height at which it rests in the calibrating tube at the bottom of the relay. The groove in the lower end of the plunger should be set opposite to the valve in amperes at which it is desired that the relay shall operate. This setting is accomplished by turning the knurled nut until the plunger groove rests opposite the desired tripping current.

From the variety of adjustments enumerated above, and the number of coils and arrangements of contacts available, the almost universal field of application of these relays, where the plunger type is desired, will be readily apparent. For convenience, certain details of construction of the several varieties are given in the tabulation on page 4.

The overcurrent relays types PAC and PBC are equipped with current coils. The others are provided with potential coils, except certain forms of the type PBA relay which are intended for operation in series with a circuit breaker trip coil; these relays are provided with coils suitable for this purpose.

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Fig. 4. Connection Diagrams for Types PAC11A and PAC12A Relays

All relays, except the undervoltage type PCV, are provided with targets. These targets are plainly visible, orange-colored semaphores which come into view when the plunger rises to operate the relay. They are reset manually by means of a push-rod extending through the front of the cover.

Contact Rating

By choosing the proper contacts the overcurrent relay can be used for direct tripping by the current transformer, or it can be used to trip the breaker indirectly from a separate d-c. power supply.

Each contact of the relay will carry 5 amperes continuously or 20 amperes for one minute. To avoid burning the contacts the trip circuit should be interrupted by an auxiliary switch on the circuit breaker, instead of by the relay contacts, when a tripping source other than the current transformer is used. The contacts of the circuit-opening relay, used for direct tripping from the current transformer, will operate successfully on secondary currents up to 50 amperes. Beyond this value circuit-closing contacts, in conjunction with a battery or other suitable tripping means, should be used.

Any one contact will safely interrupt currents not in excess of those given in the following table:

W-14-	UPSTROKE	Amj	DOWN- STROKE	
VOILS	D-c.	A-c.	D-c.	A-c.
12	5.0	10.0	2.5	5.0
125	1.0	10.0	0.5	2.5
600	0.1	3.0	0.0	0.0



Fig. 5. Connections for Testing a Circuit-closing Relay Operated from Same Supply as Type MF-2 Synchronous Timer

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Fig. 6. Characteristic Time-current Curves of Type PAC Overcurrent Relays with 5-amp. Coil; Plunger Setting at 8 Amperes with Two Different Settings of Time-delay Device

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Fig. 7. Outline and Dimensions of Types PAA, PAC, PAV, PBA, and PBC Relays (Number of Studs Varies with Different Types)

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Secondary Burden

The burden imposed upon the current transformer by the 5-ampere coil, which is the most commonly used, is approximately 22.5 voltamperes at 5 amperes, 60 cycles.

Periodic Tests

It is advisable to test the relays periodically to insure their positive operation. Typical testing connections for overcurrent relay are given in this book, while the various methods of adjustment have already been described.

Renewal Parts

Order renewal parts by Cat. No. from the nearest Office of the General Electric Com-pany. If the Cat. No. is not available, give a complete description of the part required, together with the complete rating and all other information that may appear on the relay nameplate.



Fig. 8. Outline and Dimensions of Type PCV Relays (Number of Studs Varies with Different Types)

WHEN SERVICE IS REQUIRED

THE facilities of our engineering departments and factories are available to purchasers of G-E apparatus, through G-E Service Shops and Sales Offices. Any additional information or advice can be obtained on application to the nearest Sales Office. When it is necessary to renovate, repair, or change apparatus to meet a new operating condition or application, the facilities of the nearest Service Shop should be employed. Each Service Shop is equipped to maintain the same standard of workmanship and excellence of materials as that employed in the factory. When the required work must be performed on the purchaser's premises, the Service Shop is prepared to send capable and dependable men into the field to make the changes or repairs promptly and efficiently. G-E Service Shops and Sales Offices are located at the points listed below.

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