

FIVE-BAND VFO

Direct Output on 80, 40, 20, 15 and 10 Meters



Fig. 1.—Front View of Five-Band VFO

The September-October G.E. Ham News discussed VFO design in general. It pointed out that a VFO may be simple or very complex, depending upon the desires of the builder. In its simplest form it may consist of one tube, capable of operation on one band only. In its most complex form, it will have ganged variable condensers, ganged switches, several tubes and be capable of operation on many bands.

The transmitter pictured in Fig. 1 follows the general design data given in the last G.E. Ham News and is of the complex variety. Every feature possible which would provide flexibility and usability has been incorporated. All tuning is accomplished by a single tuning control, which in turn drives six variable condensers. Bandswitching is similarly handled by a single control. This includes the switching of separate output circuits, so that separate antennas may be used, or separate finals may be driven. Provision has been made for crystal control, either for spot frequency checking or for net operation.

The Five-Band VFO is therefore five complete low power transmitters in one unit. It may also be used as a driver unit, in which case it is able to If You Didn't Get This From My Site,

Then It Was Stolen From... www.SteamPoweredRadio.Com drive high-power finals directly. The output is between 25 and 35 watts on the major low frequency bands—80, 40, 20, 15 and 10 meters. (The 11 meter band may be covered by extending the 10 meter band.)

Inasmuch as the Five-Band VFO was designed to cover five amateur bands, and hence is a rather complex unit, it may be fancier than certain groups of amateurs will desire. For example, traffichandlers might want a similar unit for 80 and 40 meter c-w alone. Dx men (c-w) may require the 80, 40 and 20 meter bands. Phone men might want 75, 20 and 10 meters. Whatever particular requirements you may have, you will find that this unit can be simplified to meet them.

OSCILLATOR CIRCUIT

The complete schematic for the Five-Band VFO is shown on pages 4 and 5. The oscillator circuit, using a GL-837, is identical to that shown and discussed in the last G.E. Ham News. It is now more complex because of the added switching circuits. Switch S-1A selects the proper coil for the grid, switch S-1C does the same for the cathode, while switch S-1B adds the proper series condenser



Fig. 2.- Top View of Five-Band VFO

to give the desired bandspread. It is not necessary to switch the cold ends of the grid coils, as they are all at ground potential. Coils L_1 , L_2 operate on the 160 meter band, L_3 , L_4 , on 80, L_5 , L_6 on 40 and coils L_7 , L_8 on the 20 meter band. These are the only frequency bands generated by the ECO, although output is obtained on five bands by tripling from seven megacycles to the 15 meter band, in addition to doubling to the 20 meter band from the same seven megacycle oscillator output.

The plate circuit of the GL-837 oscillator makes use of four broadly resonant tank circuits. Coils L_{10} , L_{11} , L_{12} and L_{13} each cover an entire amateur band without tuning of any sort—160, 80, 40 and 20 meters respectively. These tank coils are selected by switches S-1E and S-1F. Once they have been made to operate properly no further adjustment need be made. (See September-October Ham News.)

BUFFER CIRCUIT

The buffer and output stage uses a GL-807 and is similar to the buffer unit discussed last month. Switch S-2A in the grid circuit permits the use of crystal control, selecting one of two crystals so that the GL-807 becomes the crystal oscillator. This feature is mainly useful on the lower frequency bands—80 and 40 meters—because higher frequency crystals may not oscillate in this circuit. When switch S-2A is set to allow crystal operation, the other sections of the same switch turn off the GL-837 plate voltage (S-2D), remove GL-837 screen voltage (S-2C) and also changes the dial illumination from white to red (S-2B). This latter stunt warns the user that the frequency dial is no longer in use and that the transmitter is on crystal control.

The buffer stage employs both grid bias and cathode bias. The cathode bias resistor, R_{11} , is a part of the power supply bleeder. Screen voltage is obtained from a voltage divider made up of R_5 and R_6 . Resistor R_4 is a 50 ohm resistor which was added as a convenience in measuring screen current. When it is shorted out by a milliammeter screen current may be read directly, making it unnecessary to open up the screen circuit.

The GL-807 tank circuit is actually five separate tank circuits. Each consists of a coil, an output

link, a tuning condenser tapped into the coil, and a frequency setting condenser. These separate tanks are selected by switch S-IG. The other switch section is used to short the unused plate tanks to ground. This refinement may not be necessary, especially if less than five output tank circuits are used. Switch section S-IH is made by removing the usual middle movable section and taking off the metal contact material. This is replaced by a circular piece of brass or copper, which has a small segment removed. This open point should be arranged so that it opens the circuit to ground for the coil in use. The photograph in Fig. 4 shows this altered switch.

The five tuning condensers in the GL-807 plate circuit (C_{27} , C_{29} , C_{24} , C_{34} and C_{36}) are ganged to the main tuning condenser in the oscillator grid circuit (C_{17}). Two sets of ganged switches are also used. All sections of switch S-1 are ganged, and all sections of switch S-2 are ganged.

METERING

Two meters have been included in the circuit. Meter M_1 acts as the band indicator, in conjunction with resistors R_{12} through R_{15} . Six volts a-c is placed across these resistors, and switch S-1D causes the 0-5 volt a-c meter to read various voltages, depending on the setting of the band switch. A blank meter scale is marked to correspond to the band in use.

Meter M_2 reads GL-807 plate current. GL-837 screen current is read across the 50 ohm resistor R_7 , and GL-837 plate current is read across resistor R_8 . A jack is provided in the GL-807 grid circuit so that current readings may be taken at this point.

POWER SUPPLY

The power supply is a full-wave rectifier circuit. Switch S-3 is the on-off switch, controlling the a-c voltage entering on plug P_2 while switch S-4 acts as the Local-Remote switch. When this switch is in the up position plate voltage is off, as relay RY1 is not energized, and hence the transformer center-tap is open. Any a-c voltage applied to plug P_1 will energize this relay, and turn on plate voltage. A remote operating switch may thus be employed. If this is not done, switch S-4 still acts as a plate voltage on-off switch.

as a plate voltage on-off switch. Voltage regulator tubes V_1 , V_2 and V_3 supply plate and screen voltage to the GL-837 oscillator tube. The sum of the voltages across the three voltage regulator tubes is the plate voltage, while the voltage across V3 is the screen voltage. This system of obtaining voltage makes it relatively easy to adjust the voltages on the oscillator tube. The VFO will work with any combination of tubes. although some experimentation is desirable in order to achieve maximum frequency stability. Recommended tubes are: V1, OD3/VR-150; V2, OD3/VR-150 and V3, OB3/VR-105. These values give a total plate voltage of 405 volts and a screen voltage of 105 volts. If sufficient output can be obtained with less voltage on the screen, frequency drift will be lessened by using an OA3/VR-75 at V_1 .

CONSTRUCTION

The actual layout of component parts depends upon their size and their quantity. The particular layout employed in the Five-Band VFO need not be followed, especially if fewer bands are to be covered. It would be wise to follow several general principles. All radio-frequency components are mounted on a single piece of metal which in turn is held by four shock mounts to the 17 by 13 by 4 inch chassis. This is shown in Fig. 4, where one of the shock mounts is visible. This base plate is $\frac{3}{16}$ inch thick, 12 inches wide and 13 inches deep.

The top view, Fig. 2, shows the five condensers mounted on the base plate, and the enclosed shield box in the middle. The shield box is seven inches

2

wide, which leaves five inches for the condensers. The space above the base plate shows the rectifier tube and the three voltage regulator tubes mounted directly on the chassis.

The underview of the chassis, Fig. 5, shows how the chassis has been cut out, to allow the GL-807 tank circuit components to be mounted on the bottom of the base plate. The use of a shockmounted plate means that all frequency-determining elements are free from vibration and shock. This is important also if power transformers are mounted on the chassis, in order to prevent lamination vibration from affecting the signal.

Three controls—main tuning, Crystal-ECO and Bandswitching—are mounted on the base plate. This means that they must be free to move. This is taken care of by drilling oversize holes in the front panel. The main tuning dial is mounted by its mounting studs directly to the front of the shield box, with oversize holes drilled through the panel for clearance.

The 13 by 7 by $5\frac{3}{8}$ inch shield box provides complete shielding for the oscillator grid and plate circuit and the GL-807 grid circuit. Fig. 3 gives an internal view of this shield box. The GL-837 oscillator circuit is contained in the front of the box, with the grid elements on the left, and the tube and plate elements on the right. A thin shield separates the grid and plate circuits.

The detail photograph, Fig. 6, shows the tube removed and the coil L_{10} through L_{13} which are mounted around the bandswitch. One pie of the bandswitch which is S-1E and S-1F of the circuit diagram, is in this section of the unit. On the left of the shield partition are two pies containing S-1A, S-1B, S-1C and S-1D. The grid coils and condensers are grouped around these switches.

The variable condenser in the center is C_{17} which is coupled to the dial drive through a Millen right-angle drive. A shaft from this drive also goes out through the left side of the shield box (Fig. 3) to drive two more right-angle drives, which control the five GL-807 plate tuning condensers. In Fig. 2 may also be seen the right-angle drive which handles the two bandswitching shafts. The Crystal-ECO switch, mounted in the rear of the shield box is similarly controlled by a right-angle drive (Fig. 2). Liberal use of right-angle driving mechanisms permits the placement of parts in the best electrical position, and is recommended whenever a large number of controls is to be avoided.

The GL-807 socket is mounted on a heavy aluminum piece in the rear of the shield box. A tube shield is used to prevent coupling to the grid circuit. The plate end of the GL-807 extends out the left side of the shield box (Fig. 4) and a short plate lead is made to the switch at this point. These two switch pies consist of S-1G (toward the GL-807) and the special shorting switch, S-1H, on the pie nearest the panel.

Referring again to the shield box, condensers C_3 , C_6 , C_9 and C_{12} are mounted on the left-hand side so that they may be adjusted by a screwdriver. Fig. 4 shows how the aluminum has been recessed to take these four condensers. Condensers C_1 , C_4 , C_7 and C_{10} , negative temperature coefficient variables, are soldered in position on top of the trimmer condensers (Fig. 6). These negative coefficient condensers are adjusted through holes drilled in the shield box top plate (Fig. 2). The other four large holes in this plate provide ventilation for the GL-837.

All power equipment is mounted under the fourinch deep chassis (Fig. 5). The power transformer is on the right, and the two chokes side by side in the middle. The plate voltage relay, RY1, is mounted toward the rear of the chassis and the keying relay, RY2, is mounted against the front of the chassis.



Fig. 3.—Top View Detail, Shield Box Cover Removed

On the left will be seen the five final tank coils and the five frequency setting condensers. These are mounted vertically for screwdriver adjustment from top of the chassis. The shafts, which extend above the chassis, may be seen in Fig. 4. The link lines from each GL-807 plate coil are run with 72 ohm twin lead to their individual connectors on the rear of the chassis.

All metal used in construction work (with the exception of the chassis itself) is aluminum. It should be thick enough so that it may be drilled and tapped. Three-sixteenths thick stock is satisfactory.

Two sets of pilot lights are shown in the circuit diagram. The white lamps are furnished with the Millen No. 10035 dial, but it is necessary to add two more sockets, inside the dial for the red lamps. If these are located below the white lamp sockets, there will be ample clearance so that dial movement will not be affected.

TUNE-UP ADJUSTMENTS

The biggest job in VFO construction is the work done after wiring has been completed. Bands must be set to the right frequency, band limits must be adjusted to fit on the dial, and frequency runs for drift must be made. After this, it is necessary to check the operation of the VFO while it is driving the antenna or another tube. Purity of note will suffer if succeeding stages feed any r-f energy into the VFO. The final check should be of the keying, including any key click problems which may arise.

The first step in testing is to make sure that the oscillator works on all bands. Following this, the main tuning dial should be set so that C_{17} is fully meshed, the bandswitch set at 80, and condenser C_3 tuned until Coil L_1 is resonant at 1.75 megacycles (one-half of 3.5 megacycles). The tuning dial should then be run up scale until 2.0 megacycle (Continued on page 6)



	VFO F			
Band	GL-837 Grid	GL-837 Plate	GL-807 Grid	GL-807 Plate
80	1.75- 2.0	1.75- 2.0	1.75- 2.0	3.5- 4.0
40	3.5 - 3.65	3.5 - 3.65	3.5 - 3.65	7.0- 7.3
20	7.0 - 7.2	7.0 - 7.2	7.0 - 7.2	14.0-14.4
15	7.0 - 7.2	7.0 - 7.2	7.0 - 7.2	21.0-21.6
10	14.0 -14.85	14.0 -14.85	14.0 -14.85	28.0-29.7

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CIRCUIT CONSTANTS

В	= 6.3 V. pilot lamps	L17	=B & W
C1, C4, C7, C	$_{10} = 5-20$ mmf negative temp. coeffi-		moved)
	cient variable (Erie N300-TS2A)	L18	=B & W
C ₂	=400 mmf ceramic (200, 200 in		moved
	parallel)	L ₁₉	=B & W
C ₃ , C ₆ , C ₉ , C	$m_{12} = 100 \text{ mmf}$ air padder (Millen		moved)
	26100LN)	L_{20}	=7 turns, I
C ₅ , C ₈	=350 mmf ceramic (200, 100 and 50)		3/8 inch
	in parallel)	\mathbf{M}_1	=0-5 volt a
C ₁₁	=300 mmf ceramic (200, 100 in	\mathbf{M}_2	=0-200 ma
-	parallel)	P_1, P_2	=Female a
C13	=1000 mmf silver mica button	R ₁	=51,000 oh
C14, C15	=100 mmf ceramic	\mathbf{R}_2	=2,500 ohn
C ₁₆	=150 mmf ceramic (100, 50 in	R ₃	=51,000 oh
~	parallel)	R4, R7, R8	=50 ohm,
C17	=140 mmf variable (Millen 284140)	R ₅	=0.1 megol
C18	=150 mmt mica	R ₆	=25,000 oh
C ₁₉	=0.01 mf mica	R ₉	=5,000 ohr
C_{20}, C_{21}, C_{25}	=0.005 mf mica		able
C ₂₂ , C ₃₀	= 0.005 mf mica (1000 volt)	R ₁₀	= Three 25,
C23	=100 mmf mica		in serie
C24	=0.02 mf mica	R ₁₁	=400 ohm,
C ₂₆ , C ₃₃ , C ₃₅	=35 mmf double-spaced variable	$R_{12}, R_{13}, R_{14}, R_{15}$	=7.5 ohm,
Car Car	=15 mmf double append worishis	R16	=10 ohm.
227, 236	(Millen 23015)	RY1	=SPST rela
Ca Ca	=75 mmf double speed worights	RY2	= DPST rel
228, 031	(Millen 28075)	S-1A, S-1B,)	=Two pie
Can Can	=25 mmf double spaced warishis	S-1C, S-1D	per pie
229, 032	(Millen 23925)	S-1E, S-1F	=Single pie
Cu	=5 mmf double-spaced worighte		tions pe
-04	(Millen 23905)	S-1G	=Single pie
C C	=4 mf 600 volt Pyranol		tions p
CH. CH.	=15 H 200 mg Choke (Stensor	S-1H	=See text
0111, 0112	C-1412)	S-2A, S-2B,	=Two pie,
Lula	= See coil table	S-2C, S-2D	tions p
L. L.	= 3.5 mb 105 me shale	S-3	= DPST top
L9, L14 T T	- 2.5 mil., 125 ma. choke	S-4	= DPDT to
L10-L13	= See coil table	T	=Power tr
L15	= B of W Type 80 JEL (base re-		200 ma
-			3 amp.,
L-16	= B of W Type 40 JEL (base re-		P-6170)
	moved)	V_1, V_2, V_3	=Voltage r

L ₁₇	=B & W Type 20 JEL (base re- moved)				
L ₁₈	=B & W Type 15 JEL (base re-				
L ₁₉	=B & W Type 10 JEL (base re- moved)				
L ₂₀	=7 turns, No. 14 wire, close wound, 3/8 inch O.D.				
M ₁	=0-5 volt a-c meter (G.E. 93X467)				
\mathbf{M}_2	=0-200 ma. meter (G.E. 93X99)				
P_{1}, P_{2}	=Female a-c connectors				
R ₁	= 51,000 ohm, 1 watt				
R ₂	=2,500 ohm 10 watt				
R ₃	=51,000 ohm, 2 watt				
R4, R7, R8	$=50$ ohm, $\frac{1}{2}$ watt				
R5	=0.1 megohm, 2 watt				
R ₆	=25,000 ohm, 10 watt				
R9	= 5,000 ohm, 50 watt, semi-adjust- able				
R ₁₀	= Three 25,000 ohm, 5 watt resistors in series				
R11	=400 ohm, 10 watt				
$R_{12}, R_{13}, R_{14}, R_{15}$	= 7.5 ohm, $\frac{1}{2}$ watt				
R16	=10 ohm, $\frac{1}{2}$ watt				
RY1	=SPST relay, 110 v. a-c coil				
RY2	=DPST relay, 6 v. a-c coil				
S-1A, S-1B,)	= Two pie, double pole, six positions				
S-1C, S-1D \int	per pie				
S-1E, S-1F	= Single pie, double pole, six posi- tions per pie				
8-1G	=Single pie, double pole, six posi- tions per pie				
S-1H	=See text				
S-2A, S-2B,)	= Two pie, double pole, three posi-				
5-2C, S-2D	tions per pie				
5-3	=DPST toggle switch				
5-4	= DPDT toggle switch				
r	=Power transformer, 600-0-600 at				
	200 ma., 5 v. at 2 amp., 6.3 v. at 3 amp., 6.3 v. at 4 amp. (Stancor P-6170)				
V_1, V_2, V_3	= Voltage regulator tubes (see text)				

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Coil	Band	Turns	Turns per Inch	Outsid Diamet	le ter (B & W Coil No.	
L: 160		47	32	3/4		3012	
L ₂	160	22	32	1	a state	3016	
L3	80	22	16	3/4		3011	
L4	80	10	16	. 1	Street works a	3015 3010 3014 3001	
L ₅	40	11	8	3/4	and the second		
L ₆	40	4	8	1			
L ₇	20	51/2	4	1/2			
L_8	20	21/2	4	3/4		3009	
		GL-83	7 PLATE COILS	-			
Coil	Band	Turns	Length (Inches)	Outside Diameter	Winding	Wir	

125

70

60

28

11/4

1 3/4

2

COIL TABLE GL-837 GRID COILS

L₁₃ (Continued from page 3)

L10

 $L_{11} \\ L_{12}$

energy is generated. If you are unable to go as high as 2.0 megacycles, the bandspread is too great, and condenser C_{13} should be decreased in value. If too little bandspread is obtained, C_{13} should be made larger.

160

80

40

20

The above procedure should be followed for each of the four bands. The next step is to plug the GL-807 in and check grid drive. As the main tuning dial (C_{17}) is moved from one end of the band to the other, the grid drive to the GL-807 should be between 2.0 and 3.5 milliamperes. If the grid drive falls off on the low end, raise the inductance of the GL-837 plate coil for that band by adding more turns, or pushing the turns closer together. Similarly, if the grid drive falls off on the high-frequency end, decrease the inductance of the GL-837 plate coil.

Next, put plate and screen voltage on the GL-807 and resonate the final tank coil, at one end of the band, by condenser C_{31} (for the 80 meter band). The plate current at resonance should be approximately 5 milliamperes. The next step is to check the tap on coil L_{15} . Assume that the final was resonated at 3.5 megacycles. Therefore, C_{17} and C_{32} are both fully meshed. Now remove the mechanical coupling on C_{32} so that it may be driven by hand. Next, set C_{17} at midscale, apply plate and screen voltage, and resonate the circuit



Fig. 4.—Detail View, GL-807 Tank Tuning Condensers

by tuning C_{32} . This tuning should be done with a pair of pliers on the grounded shaft on the condenser. If the tap is in the right place, C_{32} should be half-way meshed when C_{17} is half-meshed.

1/2

Layer

Layer

Close

Spaced

26

26

22

22

If C_{32} has only moved a small amount, and is more than half-meshed yet, it is acting as too large a capacitance. The tap on the coil should therefore be moved toward the plate end of the coil. Conversely, if it is found that C_{32} has moved a great deal in order to reach resonance, it is effectively too small a capacitor. This is overcome by moving the tap on the coil down toward the cold end of the coil.

After C_{32} has been adjusted as perfectly as possible, it may be found that perfect resonance is not obtained across the entire band. This will probably be due to the fact that C_{17} and C_{32} do not have identical capacitance vs rotation characteristics. This may be ignored in most cases, because the circuit will be broader when the GL-807 stage is loaded.

This is a good point to check parasitics. Coil L_{20} was added to the GL-807 plate lead when an oscillation was uncovered on 10 meters.

After all GL-807 tank coil taps are set, and the tuning condensers re-connected so that they are driven by the main dial, frequency drift measurements should be started. A frequency standard of some sort should be employed. Do not use a regular crystal as a standard. A 100 or 1000 Kc. crystal may be used and the VFO signal beat against the standard signal from the 1000 Kc or 100 Kc crystal. Even though your receiver drifts, this method ensures accuracy, with any frequency difference between the VFO and the standard crystal showing up as an audio note, whereas receiver drift will not cause the note to change, although the receiver should be checked every now and then to ensure that the two zero-beat signals are still somewhere in tune.

Three more tests for frequency stability should be run. The first concerns the proper number of turns on the cathode coils in the grid circuit (L_2, L_4, L_6, L_8) . The second concerns plate and screen voltage ratio on the GL-837. The third test involves temperature compensation. These tests were fully explained last month (Ham News, September-October, p. 5).

When the VFO is working properly, the crystal oscillator should be checked. This involves nothing more than setting the main tuning dial on the



Fig. 5.—Under-chassis View of Five-Band VFO

crystal frequency, and switching the crystal ECO switch to crystal. The GL-807 should now be oscillating. It is necessary to tune the main tuning dial so that the tuning condenser in the GL-807 plate circuit is tuned to resonance. This point should be the same as that used when the VFO circuit is used.

KEYING

A keying relay is incorporated so that both the GL-837 screen and the GL-807 cathode circuits may be keyed simultaneously. By keying in this fashion, it is possible to key for either VFO or crystal operation. The keying which results is extremely clean.

No key click filter is shown, as experience indicates that key click filters are more easily designed to each individual piece of equipment.

PERFORMANCE

Frequency drift can be held to negligible proportions in the design shown. Tests run on this unit showed that the initial warm-up drift, in the first five minutes, was several kilocycles (less than the average communications receiver). After warm-up, the drift was in the order of 20 cycles per hour. This drift was not always in the same direction, so that measurements made after 100 hours of continuous operation showed a total frequency change of only 200 cycles. At this point it might be wise to point out that frequency stability is not something that occurs automatically by using a certain electrical circuit.

Most VFO designs are good enough so that adequate frequency stability may be obtained, and very few circuits are sufficiently poor that adequate stability is impossible to achieve. The important thing to realize is that, regardless of the circuit used, some experimenting must be done by the builder in order to get a stable VFO.



Fig. 6.-GL-837 Oscillator Circuit Detail

TECHNICAL INFORMATION

GL-807

GENERAL CHARACTERISTICS

Cathode—Heater type	
Heater voltage¶	volts
Heater current	ampere
Average characteristics	
Grid-plate transconductance, I _b =72 ma	micromhos
Grid-screen amplification factor	1. Martin Start
Direct interelectrode capacitance	
Grid-plate, with external shielding	micromicrofarad
Input	micromicrofarads
Output	micromicrofarads
Frequency for maximum ratings	megacycles

MAXIMUM RATINGS AND TYPICAL OPERATING CONDITIONS

CLASS C RADIO-FREQUENCY POWER AMPLIFIER AND OSCILLATOR

Key-down conditions per tube without modulation +

			Typical			S. States	Maximum
		Operation				Ratings	
D-c plate voltage	400	500	600	750	600	750	volts
D-c grid voltage					-200	-200	volts
From a fixed supply of	-45	-45	-45	-45			volts
From a cathode resistor of	410	410	410	410			ohms
From a grid resistor of	12800	12800	12800	12800			ohms
D-c screen grid voltage					300	300	volts
From a fixed supply of	250	250	250	250			volts
From a series resistor of	20000	42000	50000	85000			ohms
D-c plate current	100	100	100	100	100	100	milliamperes
D-c grid current, approximate	3.5	3.5	3.5	3.5	5	5	milliamperes
D-c screen grid current	7.5	6	7	7			milliamperes
Plate input					60	75	watts
Plate dissipation					25	30	watts
Screen grid input					3.5	3.5	watts
Peak r-f arid input voltage, approximate	65	65	65	65			volts
Driving power, approximate	0.2	0.2	0.2	0.2			watt
Plate power output	25	30	40	50			watts

¶ Heater voltage fluctuations should not exceed ± 10 or -5 per cent from the rated value.

+Modulation, essentially negative, may be used if the positive peak of the audio-frequency envelope does not exceed 115 per cent of the carrier conditions.



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